PCC HD 5301 FB

High Density Polyethylene

PCC Plastics & Consultations Center

Message:

HD 5301 FB is a high density polyehtylene grade with a broad molecular weight distribution. This grade has been especially developed for the production of very thin film with high tensile strength and stiffness.

Characteristics:

Excellent drawdown capability

Good extrudability

High stiffness

High tensile strength

Applications:

Strong thin film

Carrier bags

Grocery sacks

General Information					
Features	Good Drawdown				
	Good Processability				
	High Density				
	High Stiffness				
	High Tensile Strength				
	Low Gel				
	Wide Molecular Weight Distribution				
Uses	Bags				
	Film				
Processing Method	Extrusion				
Physical	Nominal Value	Unit	Test Method		
Density	0.953	g/cm³	ISO 1872-1		
Melt Mass-Flow Rate (MFR) (190°C/2.16					
kg)	0.050	g/10 min	ISO 1133		
Films	Nominal Value	Unit	Test Method		
Film Thickness - Tested	15	μm			
Tensile Strength			ISO 1184		
MD : Yield	32.0	MPa			
TD : Yield	29.0	MPa			
MD : Break	57.0	MPa			
TD : Break	65.0	MPa			
Tensile Elongation			ISO 1184		
MD : Break	450	%			
TD : Break	400	%			
Dart Drop Impact	130	g	ASTM D1709		

Elmendorf Tear Strength			ASTM D1922
MD : 25 μm	20	g	
TD : 25 μm	28	g	

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