

# Plaslube® POM HO GF20 TL20

Acetal (POM) Homopolymer  
Techmer Engineered Solutions

Message:

Plaslube® POM HO GF20 TL20 is an Acetal (POM) Homopolymer product filled with glass fiber. It can be processed by injection molding and is available in North America.

Characteristics include:

Flame Rated  
Homopolymer  
Lubricated

General Information			
Filler / Reinforcement	Glass Fiber		
Additive	PTFE Lubricant		
Features	Homopolymer		
	Lubricated		
Appearance	Colors Available		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.68	g/cm <sup>3</sup>	ASTM D792
Molding Shrinkage - Flow (3.18 mm)	0.40	%	ASTM D955
Water Absorption (24 hr)	0.22	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	82		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Break)	58.6	MPa	ASTM D638
Tensile Elongation (Break)	5.0	%	ASTM D638
Flexural Modulus	4720	MPa	ASTM D790
Flexural Strength	73.8	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C, 3.18 mm)	53	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, Unannealed	169	°C	
1.8 MPa, Unannealed	147	°C	
Melting Temperature	177	°C	
CLTE - Flow	4.7E-5	cm/cm/°C	ASTM D696
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+14	ohms · cm	ASTM D257
Dielectric Strength <sup>1</sup>	16	kV/mm	ASTM D149
Flammability	Nominal Value	Unit	Test Method

Flame Rating (1.57 mm)	HB	UL 94
Injection	Nominal Value	Unit
Drying Temperature	93.3	°C
Drying Time	2.0 to 3.0	hr
Rear Temperature	193 to 218	°C
Middle Temperature	193 to 218	°C
Front Temperature	193 to 218	°C
Processing (Melt) Temp	193 to 227	°C
Mold Temperature	82.2 to 104	°C
Back Pressure	0.345 to 0.689	MPa
Screw Speed	30 to 60	rpm

NOTE		
1.	Method A (Short-Time)	

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