Ultramid® B27 03

Polyamide 6

BASF Corporation

Message:

Ultramid ® B27 03 is a polyamide 6 for the production of bright textile and carpet fibers.

General Information			
Features	Oil resistance		
Uses	Fiber		
Agency Ratings	EC 1907/2006 (REACH)		
RoHS Compliance	RoHS compliance		
Forms	Particle		
Processing Method	Fiber (spinning) extrusion		
Physical	Nominal Value	Unit	Test Method
Density	1.14	g/cm³	ISO 1183
Apparent Density	0.67	g/cm³	ISO 60
Viscosity Number (H2SO4 (Sulphuric Acid))	146 - 151	cm³/g	ISO 307
Thermal	Nominal Value	Unit	Test Method
Melting Temperature (DSC)	220	°C	ISO 3146
Additional Information			

Amino End-groups, BASF Method: 35 to 39 meq/kgColor Number, BASF Method: max. 5 APHADensity, ISO 1183: 1.12 to 1.15 g/cm³Extractables, ISO 6427, chips not ground/16h: 0.6%Moisture Content, ISO 15512: 0.06%Pellet Shape: CylindricalPellet Size: 2 to 2.5 mmSpecific Chip Number: approx. 80/gRelative Viscosity, 1% (m/v) in 96% (m/m) sulfuric acid, ISO 307: 2.67 to 2.73

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