DOW[™] HDPE DMDC-1210 NT 7

High Density Polyethylene Resin

The Dow Chemical Company

Message:

DOW[™] DMDC-1210 NT 7 High Density Polyethylene Resin is intended for use in both compression and injection molded closure applications. This resin has been designed to meet demanding performance requirements, especially in the areas of stiffness, impact strength, and sensory, while maintaining good processing characteristics beneficial to molders. Typical applications include injection molded closures for water bottles, where minimizing the contribution of the package to the taste of the product is a requirement.

Main Characteristics: Excellent Stiffness and Impact Strength Excellent Organoleptic Properties Excellent Processing Characteristics Complies with: U.S. FDA 21 CFR 177.1520(c)3.1a. Canadian HPFB No Objection EU, No 10/2011 Consult the regulations for complete details

General Information		
Agency Ratings	FDA 21 CFR 177.1520(c) 3.1a	
	HPFB (Canada) No Objection	
	Europe No 10/2011	

Forms	Particle		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	0.952	g/cm³	ASTM D792
Melt Mass-Flow Rate (MFR) (190°C/2.16	5		
kg)	10	g/10 min	ASTM D1238
Environmental Stress-Cracking Resistan	ASTM D1693		
50°C, 10% Igepal, F50	12.0	hr	ASTM D1693
50°C, 100% Igepal, F50	22.0	hr	ASTM D1693
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore D)	59		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength			ASTM D638
Yield	27.3	MPa	ASTM D638
Fracture	20.5	MPa	ASTM D638
Tensile Elongation			ASTM D638
Yield	13	%	ASTM D638
Fracture	1500	%	ASTM D638
Flexural Modulus - 2% Secant	1050	MPa	ASTM D790
Thermal	Nominal Value	Unit	Test Method
Vicat Softening Temperature	125	°C	ASTM D1525
Melting Temperature (DSC)	130	°C	Internal method

Additional Information

Plaque molded and tested in accordance with ASTM D 4976.

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