

RTP 1099 X 52742 H

Polybutylene Terephthalate

RTP Company

Message:

Glass Fiber - Mineral - Flame Retardant - UL94

General Information			
UL YellowCard	E84658-251414		
Filler / Reinforcement	Glass fiber reinforced material Mineral filler		
Features	Flame retardancy		
RoHS Compliance	Contact manufacturer		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.68	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.20 mm)	0.20 - 0.40	%	ASTM D955
Water Absorption (23°C, 24 hr)	0.060	%	ASTM D570
Moisture Content	0.030	%	
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	118		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	11400	MPa	ASTM D638
Tensile Strength	103	MPa	ASTM D638
Tensile Elongation (Yield)	2.0	%	ASTM D638
Flexural Modulus	10700	MPa	ASTM D790
Flexural Strength	159	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.20 mm)	53	J/m	ASTM D256
Unnotched Izod Impact (3.20 mm)	430	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, not annealed	218	°C	ASTM D648
1.8 MPa, not annealed	204	°C	ASTM D648
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	> 1.0E+16	ohms · cm	ASTM D257
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
0.800 mm	V-2		UL 94
1.50 mm	V-0		UL 94

Injection	Nominal Value	Unit
Drying Temperature	121	°C
Drying Time	4.0	hr
Dew Point	-28.9	°C
Processing (Melt) Temp	238 - 271	°C
Mold Temperature	79.4 - 107	°C
Injection Pressure	68.9 - 103	MPa

Injection instructions

Desiccant Type Dryer Required.

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Recommended distributors for this material

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