

RTP 3405-4 TFE 15

Liquid Crystal Polymer

RTP Company

Message:

Glass Fiber - PTFE Lubricated

General Information			
Filler / Reinforcement	Glass fiber reinforced material, 30% filler by weight		
Additive	PTFE lubricant (15%)		
Features	Lubrication		
RoHS Compliance	Contact manufacturer		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.69	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.20 mm)	0.050 - 0.30	%	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	16900	MPa	ASTM D638
Tensile Strength	103	MPa	ASTM D638
Tensile Elongation (Yield)	1.0 - 2.0	%	ASTM D638
Flexural Modulus	13400	MPa	ASTM D790
Flexural Strength	138	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.20 mm)	59	J/m	ASTM D256
Unnotched Izod Impact (3.20 mm)	350	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	299	°C	ASTM D648
Flammability	Nominal Value	Test Method	
Flame Rating (1.50 mm, ** Values per RTP Company testing.)	V-0	UL 94	
Additional Information	Nominal Value	Unit	
Primary Additive	30	%	
Injection	Nominal Value	Unit	
Drying Temperature	149	°C	
Drying Time	8.0	hr	
Dew Point	-28.9	°C	
Processing (Melt) Temp	363 - 399	°C	
Mold Temperature	65.6 - 93.3	°C	
Injection Pressure	68.9 - 124	MPa	
Injection instructions			

The key to successfully molding this material is to start mold open cycles as soon as the screw reaches its retracted position.

The information and data on this page are provided by manufacturers and document providers. SHANGHAI SUSHENG assumes no legal liability. It is strongly recommended to verify all technical data with material suppliers before final material selection. All rights belong to the original authors. If any infringement occurs, please contact us immediately.

Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519
Phone: +86 13424755533
Email: sales@su-jiao.com
No. 215, Lianhe North Road, Fengxian District, Shanghai, China

