

Ferro PP CPP30GH

Polypropylene

Ferro Corporation

Message:

Ferro PP CPP30GH is a Polypropylene material filled with 25% mineral. It is available in Africa & Middle East, Asia Pacific, Europe, Latin America, or North America.

Important attributes of Ferro PP CPP30GH are:

Good UV Resistance

Impact Resistant

Typical application of Ferro PP CPP30GH: Furniture

General Information			
Filler / Reinforcement	Mineral,25% Filler by Weight		
Features	Good Impact Resistance		
	Good UV Resistance		
Uses	Outdoor Furnishings		
Forms	Pellets		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.11	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	19	g/10 min	ASTM D1238
Molding Shrinkage - Flow	0.60 to 1.4	%	ASTM D955
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore D)	65		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	22.8	MPa	ASTM D638
Tensile Elongation (Break)	15	%	ASTM D638
Flexural Strength (Yield)	37.2	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	28	J/m	ASTM D256
Unnotched Izod Impact (23°C)	320	J/m	ASTM D256
Gardner Impact (3.18 mm)	3.84	J	ASTM D3029
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, Unannealed	93.3	°C	
1.8 MPa, Unannealed	53.9	°C	
Injection	Nominal Value	Unit	
Drying Temperature	93.3	°C	
Drying Time	2.0 to 3.0	hr	
Rear Temperature	202 to 204	°C	
Middle Temperature	204 to 210	°C	

Front Temperature	210 to 213	°C
Nozzle Temperature	213 to 218	°C
Mold Temperature	43.3 to 51.7	°C
Back Pressure	0.345 to 0.689	MPa

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Recommended distributors for this material

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