## SEPAZ™ K445GTS

## Polyphenylene Sulfide

Mando Advanced Materials Co., Ltd.

## Message:

SEPAZ<sup>™</sup> K445GTS is a Polyphenylene Sulfide (PPS) product filled with 30% glass fiber. It is available in Asia Pacific. Primary characteristic: lubricated.

General Information			
Filler / Reinforcement	Glass Fiber,30% Filler by Weight		
Additive	PTFE + Silicone Lubricant (15%)		
Features	Low Friction		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.65	g/cm³	ASTM D792
Molding Shrinkage <sup>1</sup>			ASTM D955
Flow	0.20	%	
Across Flow	0.70	%	
Water Absorption (24 hr)	0.020	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength	110	MPa	ASTM D638
Tensile Elongation (Break)	1.7	%	ASTM D638
Flexural Modulus	11500	MPa	ASTM D790
Flexural Strength	152	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	59	J/m	ASTM D256
Injection	Nominal Value	Unit	
Processing (Melt) Temp	316 to 321	°C	
Mold Temperature	135 to 163	°C	
NOTE			
1.	60°C Mold Temperature		

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Recommended distributors for this material

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