

RTP 307 EM L

Polycarbonate
RTP Company

Message:

Warning: The status of this material is 'Commercial: Limited Issue'
The data for this material has not been recently verified.
Please contact RTP Company for current information prior to specifying this grade.
-Preliminary Product Data per RTP Co.-

General Information			
Filler / Reinforcement	Glass fiber reinforced material, 40% filler by weight		
Additive	Lubricant		
Features	Good formability		
	Lubrication		
RoHS Compliance	Contact manufacturer		
Appearance	Black		
	Natural color		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.52	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.18 mm)	0.10	%	ASTM D955
Water Absorption (23°C, 24 hr)	0.070	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	119		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	11700	MPa	ASTM D638
Tensile Strength	145	MPa	ASTM D638
Tensile Elongation (Break)	2.0	%	ASTM D638
Flexural Modulus	11000	MPa	ASTM D790
Flexural Strength	207	MPa	ASTM D790
Compressive Strength	152	MPa	ASTM D695
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.18 mm)	160	J/m	ASTM D256
Unnotched Izod Impact (3.18 mm)	960	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, not annealed	149	°C	ASTM D648
1.8 MPa, not annealed	149	°C	ASTM D648

CLTE - Flow	1.8E-5	cm/cm/°C	ASTM D696
Thermal Conductivity	0.35	W/m/K	ASTM C177
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+16	ohms·cm	ASTM D257
Dielectric Strength	18	kV/mm	ASTM D149
Dielectric Constant (1 MHz)	3.60		ASTM D150
Dissipation Factor (1 MHz)	7.0E-3		ASTM D150
Arc Resistance	120	sec	ASTM D495
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.59 mm)	V-1		UL 94
Additional Information			
Mold Shrinkage, Linear-Flow, ASTM D-955, 0.25in.: 2mil/in.			
Injection	Nominal Value	Unit	
Drying Temperature	121	°C	
Drying Time	4.0	hr	
Suggested Max Moisture	0.020	%	
Suggested Max Regrind	20	%	
Rear Temperature	288 - 343	°C	
Middle Temperature	288 - 343	°C	
Front Temperature	288 - 343	°C	
Mold Temperature	65.6 - 121	°C	
Injection Pressure	103 - 138	MPa	

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Recommended distributors for this material

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