Optix® CA-80

Polymethyl Methacrylate Acrylic Plaskolite West, Inc.

Message:

CA-80 clear is general-purpose polymer designated for extrusions. This polymer is unlubricated and offers the highest molecular weight.

This polymer is excellent performance for extrusions of lighting and panels. Outstanding processability, and appearance with no odor or taste. Excellent for blending with other polymers and colors. Ideal for prismatic sheet extrusion which requires nonlubricant resin.

General Information			
UL YellowCard	E167330-225044		
Features	General Purpose		
	Good Processability		
	High Molecular Weight		
	Low to No Odor		
	Low to No Taste		
Uses	Blending		
	General Purpose		
	Sheet		
Appearance	Clear/Transparent		
Forms	Pellets		
Processing Method	Extrusion		
	Sheet Extrusion		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.19	g/cm³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/3.8 kg)	2.2	g/10 min	ASTM D1238
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	3430	MPa	ASTM D638
Tensile Strength (Yield)	68.9	MPa	ASTM D638
Tensile Elongation (Yield)	4.6	%	ASTM D638
Flexural Strength	105	MPa	ASTM D790
Thermal	Nominal Value	Unit	Test Method
Vicat Softening Temperature			
RTI Elec	104	°C	ASTM D1525
INTI Elec	90.0	°C	ASTM D1525 UL 746
RTI Imp			
	90.0	°C	UL 746
RTI Imp	90.0	°C	UL 746 UL 746
RTI Imp RTI Str	90.0 90.0 90.0	°C	UL 746 UL 746 UL 746

Transmittance 92.0 % ASTM D1003

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