

SABIC® LLDPE 118NJ

Linear Low Density Polyethylene

Saudi Basic Industries Corporation (SABIC)

Message:

SABIC® LLDPE 118NJ is a butene linear low density polyethylene resin typically used for general purpose applications. Films produced from this resin are tough with good puncture resistance, high tensile strength and good hottack properties. SABIC® LLDPE 118NJ is TNPP free.

Application

Typical applications for SABIC® LLDPE 118NJ are shipping sacks, ice bags, frozen food bags, liners, carrier bags, garbage bags, agriculture films, lamination and coextruded films, shrink film (for blending with LDPE), industrial consumer packaging and high clarity film if blended with (10-20%) LDPE. This product is not intended for and must not be used in any pharmaceutical/medical applications.

General Information			
Additive	Antioxidation		
Features	Low density		
	Butene comonomer		
	High tensile strength		
	Perforation resistance		
	Antioxidation		
	Good toughness		
	General		
Uses	Blown Film		
	Packaging		
	Laminate		
	Lining		
	Bags		
	Mixing		
	Agricultural application		
	Shrinkable film		
	General		
Processing Method	Lamination method		
	Blow film		
	Co-extrusion molding		
Physical	Nominal Value	Unit	Test Method
Density	0.918	g/cm ³	ISO 1183/A
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	1.0	g/10 min	ISO 1133
Films	Nominal Value	Unit	Test Method
Film Thickness - Tested	50	µm	
Tensile Modulus			ISO 527-3

MD: 50 µm, blown film	160	MPa	ISO 527-3
TD: 50 µm, blown film	180	MPa	ISO 527-3
Tensile Stress			ISO 527-3
MD: Yield, 50 µm, blown film	11.0	MPa	ISO 527-3
TD: Yield, 50 µm, blown film	11.0	MPa	ISO 527-3
MD: Broken, 50 µm, blown film	37.0	MPa	ISO 527-3
TD: Broken, 50 µm, blown film	30.0	MPa	ISO 527-3
Tensile Elongation			ISO 527-3
MD: Broken, 50 µm, blown film	700	%	ISO 527-3
TD: Broken, 50 µm, blown film	850	%	ISO 527-3
Impact	Nominal Value	Unit	Test Method
Impact Strength - Blown Film (50.0 µm)	220	J/cm	ASTM D4272
Puncture Resistance - Blown Film (50.0 µm)	630	J/m	Internal method
Tear Strength ¹			ISO 6383-2
MD : 50.0 µm	40.0	kN/m	ISO 6383-2
TD : 50.0 µm	120.0	kN/m	ISO 6383-2
Thermal	Nominal Value	Unit	Test Method
Vicat Softening Temperature	100	°C	ISO 306/A
Melting Temperature (DSC)	121	°C	Internal method
Optical	Nominal Value	Unit	Test Method
Gloss (45°, 50.0 µm, Blown Film)	50		ASTM D2457
Haze (50.0 µm, Blown Film)	13	%	ASTM D1003A
Additional Information	Nominal Value	Unit	Test Method
Film of 50 µm and BUR=2 has been produced on Kiefel IBC with 140 kg/h. Die size 200 mm, die gap 2,7 mm.			
NOTE			

1. Blown Film

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