

Mablex PCX 20001

Polycarbonate + ABS

Ravago Manufacturing Americas, LLC

Message:

PC/ABS, General Purpose

General Information			
Features	General Purpose		
Uses	General Purpose		
RoHS Compliance	RoHS Compliant		
UL File Number	E157012		
Forms	Pellets		
Physical	Nominal Value	Unit	Test Method
Density	1.18	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (260°C/5.0 kg)	30	g/10 min	ASTM D1238
Molding Shrinkage - Flow (3.18 mm)	0.50 to 0.70	%	ISO 294-4
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Break)	58.0	MPa	ISO 527-2
Tensile Strain (Break)	30	%	ISO 527-2
Flexural Modulus	2410	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact Strength	38	kJ/m ²	ISO 180
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, Unannealed	112	°C	ISO 75-2/B
1.8 MPa, Unannealed	98.0	°C	ISO 75-2/A

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Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China



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