

NuSil MED-2045

Rubber

NuSil Technology

Message:

NuSil Technology's restricted materials may be considered for use in short-term implant applications, 29 days or less, or for external applications. High consistency rubber, or HCR, consists of high molecular weight polymer combined with silica to produce a material that can be molded, extruded, or calendared into a useful end product. An HCR has the consistency of clay and is primarily formulated in a one or two part system (peroxide and platinum catalysts respectively). Most platinum cure high consistency rubbers are two component systems with an easy-to-work-with 1:1 mix ratio. Comments: MIX RATIO 100 (A): 0.7 (B): 0.16 (C)

| General Information | | |
|--------------------------------|------------------------------|-------|
| Filler / Reinforcement | Silica gel filler | |
| Features | High molecular weight | |
| | Low shrinkage | |
| Uses | Medical/nursing supplies | |
| Agency Ratings | USP Class VI | |
| Processing Method | Extrusion | |
| | Calendering | |
| | Injection molding | |
| Mechanical | Nominal Value | Unit |
| Tensile Strength (200% Strain) | 1.38 | MPa |
| Thermoset | Nominal Value | Unit |
| Thermoset Components | | |
| Part C | Mixing ratio by weight: 0.16 | |
| Component a | Mixing ratio by weight: 100 | |
| Component B | Mixing ratio by weight: 0.70 | |
| Post Cure Time (148°C) | 2.0 | hr |
| Additional Information | Nominal Value | Unit |
| Cure System | Platinum | |
| Plasticity: 95 mils | | |
| Uncured Properties | Nominal Value | Unit |
| Density | 1.13 | g/cm³ |
| Curing Time (171°C) | 0.17 | hr |
| Cured Properties | Nominal Value | Unit |
| Shore Hardness (Shore A) | 40 | |
| Tensile Strength | 10.5 | MPa |
| Tensile Elongation at Break | 800 | % |
| Tear Strength | 35.0 | kN/m |

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