SCLAIR® 99L

High Density Polyethylene

NOVA Chemicals

Message:

SCLAIR®99L is a high density polyethylene material. This product is available in North America. SCLAIR®The main features of 99L are: High stiffness high strength Good processability processing aids Homopolymer Typical application areas include: bag/lining Movie food contact applications

| General Information | | | | |
|--|--|----------|-------------|--|
| Additive | Processing stabilizer | | | |
| | Processing aid | | | |
| Features | Low speed solidification crystal point | | | |
| reatures | Rigidity, high | | | |
| | | | | |
| | High density | | | |
| | High strength | | | |
| | Homopolymer | | | |
| | Workability, good | | | |
| | Good stretchability | | | |
| | Compliance of Food Exposure | | | |
| Uses | Films | | | |
| | Heavy packing bag | | | |
| Agency Ratings | FDA 21 CFR 177.1520(c) 2.2 | | | |
| Physical | Nominal Value | Unit | Test Method | |
| Specific Gravity | 0.962 | g/cm³ | ASTM D792 | |
| Melt Mass-Flow Rate (MFR) (190°C/2.16 kg) | 0.55 | g/10 min | ASTM D1238 | |
| Hardness | Nominal Value | Unit | Test Method | |
| Durometer Hardness (Shore D) | 69 | Onit | ASTM D2240 | |
| | | 11-3 | | |
| Films | Nominal Value | Unit | Test Method | |
| Film Thickness - Tested | 38 | μm | | |
| secant modulus | | | ASTM D882 | |
| 1% secant, MD: 38 µm, blown film | 830 | MPa | ASTM D882 | |
| 1% secant, TD: 38 µm, blown film | 1330 | MPa | ASTM D882 | |

| Tensile Strength | | | ASTM D882 |
|----------------------------------|---------------|------|-------------|
| MD: Yield, 38 µm, blown film | 27.0 | MPa | ASTM D882 |
| TD: Yield, 38 µm, blown film | 22.0 | MPa | ASTM D882 |
| MD: Broken, 38 µm, blown film | 39.0 | MPa | ASTM D882 |
| TD: Broken, 38 µm, blown film | 22.0 | MPa | ASTM D882 |
| Thermal | Nominal Value | Unit | Test Method |
| Vicat Softening Temperature | 128 | °C | ASTM D1525 |
| Optical | Nominal Value | Unit | Test Method |
| Gloss (45°, 38.0 µm, Blown Film) | 5 | | ASTM D2457 |
| Haze (38.0 µm, Blown Film) | 78 | % | ASTM D1003 |
| Extrusion instructions | | | |
| | | | |

Blow-up Ratio: 2.5:1 to 4:1

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