# SCLAIR® 99L

## High Density Polyethylene

### **NOVA** Chemicals

#### Message:

SCLAIR®99L is a high density polyethylene material. This product is available in North America. SCLAIR®The main features of 99L are: High stiffness high strength Good processability processing aids Homopolymer Typical application areas include: bag/lining Movie food contact applications

General Information				
Additive	Processing stabilizer			
	Processing aid			
Features	Low speed solidification crystal point			
reatures	Rigidity, high			
	High density			
	High strength			
	Homopolymer			
	Workability, good			
	Good stretchability			
	Compliance of Food Exposure			
Uses	Films			
	Heavy packing bag			
Agency Ratings	FDA 21 CFR 177.1520(c) 2.2			
Physical	Nominal Value	Unit	Test Method	
Specific Gravity	0.962	g/cm³	ASTM D792	
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	0.55	g/10 min	ASTM D1238	
Hardness	Nominal Value	Unit	Test Method	
Durometer Hardness (Shore D)	69	Onit	ASTM D2240	
		11-3		
Films	Nominal Value	Unit	Test Method	
Film Thickness - Tested	38	μm		
secant modulus			ASTM D882	
1% secant, MD: 38 µm, blown film	830	MPa	ASTM D882	
1% secant, TD: 38 µm, blown film	1330	MPa	ASTM D882	

Tensile Strength			ASTM D882
MD: Yield, 38 µm, blown film	27.0	MPa	ASTM D882
TD: Yield, 38 µm, blown film	22.0	MPa	ASTM D882
MD: Broken, 38 µm, blown film	39.0	MPa	ASTM D882
TD: Broken, 38 µm, blown film	22.0	MPa	ASTM D882
Thermal	Nominal Value	Unit	Test Method
Vicat Softening Temperature	128	°C	ASTM D1525
Optical	Nominal Value	Unit	Test Method
Gloss (45°, 38.0 µm, Blown Film)	5		ASTM D2457
Haze (38.0 µm, Blown Film)	78	%	ASTM D1003
Extrusion instructions			

Blow-up Ratio: 2.5:1 to 4:1

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#### Recommended distributors for this material

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