# Nycal™ 2150R33T2

### Polyamide 66

Technical Polymers, LLC

#### Message:

Nycal™2150R33T2 is a polyamide 66 (nylon 66) material, which contains a 33% glass fiber reinforced material. This product is available in North America and is processed by injection molding.

Nycal™The main features of 2150R33T2 are:

flame retardant/rated flame

Impact modification

General Information			
Filler / Reinforcement	Glass fiber reinforced material, 33% filler by weight		
Additive	Impact modifier		
Features	Impact modification		
Appearance	Natural color		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.34	g/cm³	ASTM D792
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (23°C)	148	MPa	ASTM D638
Tensile Elongation (Break, 23°C)	4.0	%	ASTM D638
Flexural Modulus (23°C)	7580	MPa	ASTM D790
Flexural Strength (23°C)	207	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	210	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, not annealed	254	°C	ASTM D648
1.8 MPa, not annealed	249	°C	ASTM D648
Melting Temperature	260	°C	DSC
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+14	ohms·cm	ASTM D257
Flammability	Nominal Value	Unit	Test Method
Flame Rating	НВ		UL 94
Additional Information			
Tensile Elongation, ASTM D638: 3 to 5%	SVolum Resistivity, ASTM D257: >	1e14 ohm-cm	
Injection	Nominal Value	Unit	
Drying Temperature	73.9 - 79.4	°C	
Drying Time	3.0 - 4.0	hr	
Processing (Melt) Temp	277 - 304	°C	

Mold Temperature 65.6 - 98.9 °C

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#### Recommended distributors for this material

## Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533 Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

