

Lucene™ LC670

Thermoplastic Polyolefin Elastomer

LG Chem Ltd.

Message:

LUCENE LC670 is an ethylene-1-octene copolymer produced using LG Chem's metallocene polymerization catalyst and solution process technology. This resin is an excellent impact modifier for plastics and offers unique performance capabilities for compounded products.

Applications

General purpose thermoplastic elastomers, Polymer modification

Soft and hard TPO compounds

Performance

Improved impact strength in polypropylene

Excellent filler acceptance

Available as pellet form

Outstanding toughness with flexible performance

Reduction of product weight

General Information			
Features	Copolymer		
	Good Flexibility		
	Good Impact Resistance		
	Good Toughness		
Uses	Compounding		
	Plastics Modification		
Forms	Pellets		
Physical	Nominal Value	Unit	Test Method
Density	0.870	g/cm ³	ASTM D1505
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	5.0	g/10 min	ASTM D1238
Mooney Viscosity (ML 1+4, 121°C)	9	MU	ASTM D1646
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore A)	70		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength ¹ (Break)	5.50	MPa	ASTM D638
Tensile Elongation ² (Break)	> 900	%	ASTM D638
Flexural Modulus - 1% Secant	13.0	MPa	ASTM D790
Elastomers	Nominal Value	Unit	Test Method
Tear Strength ³	38.0	kN/m	ASTM D624
Thermal	Nominal Value	Unit	Test Method
Glass Transition Temperature	-55.0	°C	Internal Method
Melting Temperature (DSC)	58.0	°C	Internal Method
NOTE			
1.	510 mm/min		

2.	510 mm/min
3.	Die C

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