

FHR Polypropylene AP5325-HS

Polypropylene Impact Copolymer

Flint Hills Resources, LP

Message:

DESCRIPTION: Impact Copolymer
FEATURES: Nucleated with excellent stiffness impact balance, good processability.
APPLICATIONS: Injection molding: Large thin wall automotive interior parts, pails and containers

General Information			
UL YellowCard	E336707-100613134		
Additive	Heat Stabilizer		
	Nucleating Agent		
Features	Good Processability		
	Good Stiffness		
	Heat Stabilized		
	Impact Copolymer		
	Nucleated		
Uses	Automotive Interior Parts		
	Containers		
	Pails		
	Thin-walled Parts		
Agency Ratings	FDA 21 CFR 177.1520(c) 3.1a		
RoHS Compliance	Contact Manufacturer		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	0.900	g/cm ³	ASTM D1505
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	20	g/10 min	ASTM D1238
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	99		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	23.4	MPa	ASTM D638
Tensile Elongation (Yield)	5.0	%	ASTM D638
Flexural Modulus - Tangent	1380	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	120	J/m	ASTM D256
Gardner Impact (-30°C)	27.0	J	ASTM D5420

Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (0.45 MPa, Unannealed)	97.0	°C	ASTM D648
Flammability	Nominal Value		Test Method
Flame Rating	HB		UL 94

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Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

