

RTP 305 B

Polycarbonate

RTP Company

Message:

Warning: The status of this material is 'Commercial: Limited Issue'
The data for this material has not been recently verified.
Please contact RTP Company for current information prior to specifying this grade.
-Preliminary Product Data per RTP Co.-

General Information			
Filler / Reinforcement	Glass Fiber,30% Filler by Weight		
Features	High Flow		
RoHS Compliance	Contact Manufacturer		
Appearance	Black		
	Natural Color		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.43	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.18 mm)	0.20	%	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	8960	MPa	ASTM D638
Tensile Strength	128	MPa	ASTM D638
Tensile Elongation (Break)	2.5	%	ASTM D638
Flexural Modulus	8960	MPa	ASTM D790
Flexural Strength	186	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.18 mm)	150	J/m	ASTM D256
Unnotched Izod Impact (3.18 mm)	800	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	143	°C	ASTM D648
Injection	Nominal Value	Unit	
Drying Temperature	121	°C	
Drying Time	4.0	hr	
Suggested Max Moisture	0.020	%	
Suggested Max Regrind	20	%	
Rear Temperature	266 to 299	°C	
Middle Temperature	266 to 299	°C	
Front Temperature	266 to 299	°C	

Mold Temperature	71.0 to 107	°C
Injection Pressure	103 to 138	MPa

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Recommended distributors for this material

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