Elvax® 3165LG

Ethylene Vinyl Acetate Copolymer

DuPont Packaging & Industrial Polymers

Message:

DuPont™ Elvax® 3165LG is an extrudable ethylene-vinyl acetate copolymer resin containing low gel material available in pellet form for use in conventional extrusion equipment designed to process polyethylene resins.

Composition

18% By Weight Vinyl Acetate Thermal Stabilizer: BHT antioxidant

Features Low Gel Applications

This resin is designed to provide a low temperature heat seal to itself or many other materials commonly used in flexible packaging applications. The melt properties of this resin allow it to be processed on blown film equipment over a wide range of film thickness and blow-up ratios. It can also be co-extruded with a variety of other polymers. This resin is typically used as low temperature seal layer in co-extruded films.

General Information				
Additive	Antioxidant			
	Heat Stabilizer			
Features	Antioxidant			
	Copolymer			
	Food Contact Acceptable			
	Good Flexibility			
	Good Heat Seal			
	Heat Stabilized			
	Low Gel			
	Low Temperature Heat Sealability			
Uses	Film			
	Packaging			
Agency Ratings	FDA 21 CFR 177.1350(a)(1)			
Forms	Pellets			
Processing Method	Blown Film			
	Coextruded Film			
	Coextrusion			
	Film Extrusion			

Physical	Nominal Value	Unit	Test Method
Specific Gravity	0.940	g/cm³	ASTM D792, ISO 1183
Melt Mass-Flow Rate (MFR) (190°C/2.16			
kg)	0.70	g/10 min	ASTM D1238, ISO 1133
Vinyl Acetate Content	18.0	wt%	

Thermal	Nominal Value	Unit	Test Method
Vicat Softening Temperature	69.0	°C	ASTM D1525, ISO 306
Peak Melting Temperature	89.0	°C	ASTM D3418, ISO 3146
Freezing Point ¹			
	68	°C	ASTM D3418
	68	°C	ISO 3146
Extrusion	Nominal Value	Unit	
Melt Temperature	< 230	°C	
NOTE			
1.	DSC		

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Recommended distributors for this material

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