# Cosmic Epoxy E4930R

### Epoxy; Epoxide

Cosmic Plastics, Inc.

#### Message:

DESCRIPTION

Cosmic E4930R is a mineral filled, application specific epoxy molding compound which is supplied in a granular form.

FEATURES

It has excellent moisture resistance and thermal cycling stability. Standard spiral flow range is 30-40" (EMMI) at 160°C and 1000 psi, and a flow duration of 40-50 seconds at 325 - 1000 psi. It has a hot plate gel time of 35-45 seconds at 160°C.

APPLICATIONS

Used to encapsulate optocouplers, capacitors, resistors, resistor networks, transistors, SOIS's and QFP.

Filler / ReinforcementMineralFeaturesMoiture ResistantUsesElectrical PartsFormsGranulesProcessing MethodEncapsultonProcessing MethodIntaSpecific CravityAlsBuk Factor20 to 5.0Mutida Splankage - Flow2.0 to 5.0Water Absorption <sup>1</sup> (Equilibrium, 50°C)0.2 to 4.04MarcansNominal ValueMarcina Splankage - Flow2.0 to 5.0Water Absorption <sup>1</sup> (Equilibrium, 50°C)0.2 to 4.04MarcansSiMarcansNominal ValueMarcansNominal ValueMarcansSiMarcansSiMarcansSiMarcansSiMarcansSiMarcansSiMarcansNominal ValueMarcansNaminal ValueMarcansSiMarcans	General Information			
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Electrical Nominal Value Unit Test Method	Heat Distortion	260	°C	
	Dielectric Breakdown - Wet	56000	V	
Surface Resistivity 1.0E+15 ohms	Electrical	Nominal Value	Unit	Test Method
	Surface Resistivity	1.0E+15	ohms	

Volume Resistivity	1.0E+15	ohms•cm	
Dielectric Strength <sup>4</sup> (Wet)	14	kV/mm	
Dielectric Constant <sup>5</sup>			
1 kHz	4.20		
1 MHz	4.50		
Dissipation Factor <sup>6</sup>			
1 kHz	0.012		
1 MHz	0.011		
Arc Resistance	180	sec	
Flammability	Nominal Value	Unit	Test Method
Flame Rating (3.18 mm)	V-0		UL 94
Injection	Nominal Value	Unit	
Processing (Melt) Temp	150 to 180	°C	
Injection Pressure	3.45 to 55.2	MPa	
NOTE			
1.	48 hrs		
2.	Alpha 1		
3.	Alpha 2		
4.	Method B (Step-by-Step)		
5.	Wet		
6.	Wet		

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