CONATHANE® EN-4020

Polyurethane

Cytec Industries Inc.

Message:

CONATHANE EN-4020 is a filled, flame retardant urethane system formulated for casting high-voltage transformers and other electrical/electronic devices used in demanding outdoor applications. CONATHANE EN-4020 has been tested by Underwriters Laboratories and is recognized to UL 94V-0.

Filled Flame Retardant Good Weather Resistance Electrical/Electronic Applications Black Brown Elessing Method Casting Nominal Value	Unit
Good Weather Resistance Electrical/Electronic Applications earance Black Brown Elessing Method Casting	Unit
Electrical/Electronic Applications Black Brown Casting	Unit
earance Black Brown cessing Method Casting	Unit
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Brown essing Method Casting	Unit
essing Method Casting	Unit
	Unit
sical Nominal Value l	Unit
cific Gravity	
1 1.24	g/cm³
1.64	g/cm³
er Absorption (25°C, 24 hr) 0.28	%
dness Nominal Value l	Unit
ometer Hardness (Shore D) 65 to 70	
tomers Nominal Value I	Unit
sile Strength 19.7	MPa
sile Elongation (Break) 50	%
Strength 61.3	kN/m
rmal Nominal Value l	Unit
E - Flow 1.7E-4	cm/cm/°C
rmal Conductivity 1.8	W/m/K
trical Nominal Value l	Unit Test Method
ace Resistivity 4.3E+15	ohms
ime Resistivity (25°C) 7.4E+14	ohms·cm
ectric Strength (1.59 mm) 20	kV/mm
ectric Constant (25°C, 1 kHz) 5.13	
ipation Factor (25°C, 1 kHz) 0.057	
nmability Nominal Value l	Unit Test Method
ne Rating (9.53 mm) V-0	UL 94
rmoset Nominal Value l	Unit

Thermoset Components			
Hardener	Mix Ratio by Weight: 100		
Resin	Mix Ratio by Weight: 16		
Thermoset Mix Viscosity (40°C)	2200	сР	
Cured Properties	Nominal Value	Unit	
Linear Shrinkage	0.72	%	
NOTE			
1.	Resin		
2.	Hardener		

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