# Geon<sup>™</sup> Vinyl Flexible 90250

### Flexible Polyvinyl Chloride

#### PolyOne Corporation

#### Message:

Geon<sup>™</sup> Vinyl Flexible 90250 is a Flexible Polyvinyl Chloride product. It can be processed by extrusion or injection molding and is available in Africa & Middle East, Asia Pacific, Europe, Latin America, or North America. Applications of Geon<sup>™</sup> Vinyl Flexible 90250 include automotive, coating applications, engineering/industrial parts and sealing applications.

| General Information                     |                         |       |             |
|---|-------------------------|-------|-------------|
| Features                                | General Purpose         |       |             |
| Uses                                    | Automotive Applications |       |             |
|   | Gaskets                 |       |             |
|   | General Purpose         |       |             |
|   | Protective Coverings    |       |             |
|   | Seals                   |       |             |
|   |                         |       |             |
| Forms                                   | Pellets                 |       |             |
| Processing Method                       | Extrusion               |       |             |
|   | Injection Molding       |       |             |
|   |                         |       |             |
| Physical                                | Nominal Value           | Unit  | Test Method |
| Specific Gravity                        | 1.23                    | g/cm³ | ASTM D792   |
| Hardness                                | Nominal Value           | Unit  | Test Method |
| Durometer Hardness (Shore A, 15 sec)    | 58                      |       | ASTM D2240  |
| Mechanical                              | Nominal Value           | Unit  | Test Method |
| Tensile Strength <sup>1</sup>           |                         |       | ASTM D638   |
| Break                                   | 10.5                    | MPa   |             |
| 100% Strain                             | 3.70                    | MPa   |             |
| Tensile Elongation <sup>2</sup> (Break) | 400                     | %     | ASTM D638   |
| Tear Resistance <sup>3</sup>            | 31.5                    | kN/m  | ASTM D1004  |
| Thermal                                 | Nominal Value           | Unit  | Test Method |
| Brittleness Temperature                 | -48.0                   | °C    | ASTM D746   |
| NOTE                                    |                         |       |             |
| 1.                                      | Type IV, 510 mm/min     |       |             |
| 2.                                      | Type IV, 510 mm/min     |       |             |
| 3.                                      | Die C, 2 in/min         |       |             |

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