# RTP 1400 A-200 Z

## Polyethersulfone

## RTP Company

#### Message:

Warning: The status of this material is 'Commercial: Limited Issue'

The data for this material has not been recently verified.

Please contact RTP Company for current information prior to specifying this grade.

General Information			
Agency Ratings	FDA not rated		
RoHS Compliance	Contact manufacturer		
Appearance	Black		
	Natural color		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.37	g/cm³	ASTM D792
Molding Shrinkage - Flow			ASTM D955
3.18mm, injection molding	0.70	%	ASTM D955
6.35mm, injection molding	0.80	%	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus (Injection Molded)	2410	MPa	ASTM D638
Tensile Strength	83.0	MPa	ASTM D638
Tensile Elongation (Yield, Injection Molded)	50	%	ASTM D638
Flexural Modulus (Injection Molded)	2550	MPa	ASTM D790
Flexural Strength (Injection Molded)	110	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.18 mm, Injection Molded)	85	J/m	ASTM D256
Unnotched Izod Impact (3.18 mm)	2100	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, unannealed, injection molded	207	°C	ASTM D648
1.8 MPa, unannealed, injection molded	203	°C	ASTM D648
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+16	ohms·cm	ASTM D257
Flammability	Nominal Value	Unit	Test Method
Flame Rating (0.800 mm)	V-0		UL 94

The value listed as Flammibility, UL 94, was tested in accordance with RTP Company methods.				
Injection	Nominal Value	Unit		

Injection	Nominal Value	Unit	
Rear Temperature	343 - 366	°C	
Middle Temperature	343 - 366	°C	
Front Temperature	343 - 366	°C	
Mold Temperature	135 - 177	°C	
Injection Pressure	69.0 - 103	MPa	

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#### Recommended distributors for this material

## Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533 Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

