Hostalen PP EPD60R

Polypropylene Impact Copolymer LyondellBasell Industries

Message:

Hostalen PP EPD60R is a natural polypropylene blockcopolymer with superior toughness and very good impact strength even at low temperature for extrusion and injection moulding applications. The product has a good heat- and extraction stability.

The material Hostalen PP EPD60R has not been tested and therefore has not been certified for pressure applications. For further details about the suitable applications for this material please contact LyondellBasell.

Hostalen PP EPD60R is not intended for medical and pharmaceutical applications.

| General Information | |
|---------------------|-------------------|
| UL YellowCard | E31765-230612 |
| Additive | Antioxidant |
| Features | Antioxidant |
| | Block Copolymer |
| | |
| Uses | Profiles |
| | Sheet |
| | |
| Agency Ratings | UL QMFZ2 .E31765 |
| Appearance | Natural Color |
| Forms | Pellets |
| Processing Method | Extrusion |
| | Injection Molding |
| | Pipe Extrusion |
| | Sheet Extrusion |

| Physical | Nominal Value | Unit | Test Method |
|---------------------------------|---------------|----------|--------------|
| Density | 0.900 | g/cm³ | ISO 1183 |
| Melt Mass-Flow Rate (MFR) | | | ISO 1133 |
| 230°C/2.16 kg | 0.40 | g/10 min | |
| 230°C/5.0 kg | 1.6 | g/10 min | |
| Hardness | Nominal Value | Unit | Test Method |
| Shore Hardness (Shore D, 3 sec) | 64 | | ISO 868 |
| Mechanical | Nominal Value | Unit | Test Method |
| Tensile Modulus - Secant (23°C) | 1080 | MPa | ISO 527-2/1 |
| Tensile Stress (Yield, 23°C) | 26.0 | MPa | ISO 527-2/50 |
| Tensile Strain (Yield, 23°C) | 12 | % | ISO 527-2/50 |
| Impact | Nominal Value | Unit | Test Method |
| Charpy Notched Impact Strength | | | ISO 179 |
| -30°C | 3.5 | kJ/m² | |

| 0°C | 7.5 | kJ/m² | |
|-----------------------------|---------------|----------|-------------|
| | | <u> </u> | |
| 23°C | 54 | kJ/m² | |
| Thermal | Nominal Value | Unit | Test Method |
| Vicat Softening Temperature | 151 | °C | ISO 306/A50 |
| RTI Elec | | | UL 746 |
| 1.50 mm | 65.0 | °C | |
| 3.00 mm | 65.0 | °C | |
| RTI Imp | | | UL 746 |
| 1.50 mm | 65.0 | °C | |
| 3.00 mm | 65.0 | °C | |
| RTI Str | | | UL 746 |
| 1.50 mm | 65.0 | °C | |
| 3.00 mm | 65.0 | °C | |
| Flammability | Nominal Value | | Test Method |
| Flame Rating | | | UL 94 |
| 1.50 mm, ALL | НВ | | |
| 3.00 mm, ALL | НВ | | |
| Injection | Nominal Value | Unit | |
| Processing (Melt) Temp | 200 to 280 | °C | |
| Extrusion | Nominal Value | Unit | |
| Melt Temperature | 200 to 230 | °C | |
| | | | |

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