

AKROMID® B3 GF 35 1 black (2486)

Polyamide 6
AKRO-PLASTIC GmbH

Message:

AKROMID® B3 GF 35 1 black (2846) is a 35% glass fibre reinforced, heat stabilised Polyamid 6 with high stiffness and strength
Applications are technical devices in mechanical engineering and automotive industry

General Information				
UL YellowCard		E148915-101075626		
Filler / Reinforcement		Glass Fiber,35% Filler by Weight		
Additive		Heat Stabilizer		
Features		Heat Stabilized		
		High Stiffness		
		High Strength		
Uses		Automotive Applications		
		Engineered Applications		
Appearance		Black		
Resin ID (ISO 1043)		PA6 GF35		
Physical	Dry	Conditioned	Unit	Test Method
Density (23°C)	1.41	--	g/cm ³	ISO 1183
Spiral Flow	61.0	--	cm	Internal Method
Molding Shrinkage				ISO 294-4
Across Flow	0.80	--	%	
Flow	0.10	--	%	
Water Absorption (Saturation, 23°C)	5.9 to 6.5	--	%	ISO 62
Humidity Absorption - 62% RH (70°C)	1.8 to 2.1	--	%	ISO 1110
Temperature Index				IEC 216
50% Loss of Tensile Strength, 20000 hr	130 to 150	--	°C	
50% Loss of Tensile Strength, 5000 hr	160 to 175	--	°C	
Reinforcement Content	35	--	%	ISO 1172
Hardness	Dry	Conditioned	Unit	Test Method
Ball Indentation Hardness (H 961/30)	240	--	MPa	ISO 2039-1
Mechanical	Dry	Conditioned	Unit	Test Method
Tensile Modulus	11500	7300	MPa	ISO 527-2/1
Tensile Stress (Break)	195	120	MPa	ISO 527-2/5

Tensile Strain (Break)	3.0	5.0	%	ISO 527-2/5
Flexural Modulus ¹	10000	--	MPa	ISO 178
Flexural Stress ²	285	--	MPa	ISO 178
Impact	Dry	Conditioned	Unit	Test Method
Charpy Notched Impact Strength				ISO 179/1eA
-30°C	13	--	kJ/m ²	
23°C	15	21	kJ/m ²	
Charpy Unnotched Impact Strength				ISO 179/1eU
-30°C	90	--	kJ/m ²	
23°C	100	110	kJ/m ²	
Thermal	Dry	Conditioned	Unit	Test Method
Heat Deflection Temperature				
0.45 MPa, Unannealed	220	--	°C	ISO 75-2/B
1.8 MPa, Unannealed	215	--	°C	ISO 75-2/A
8.0 MPa, Unannealed	165	--	°C	ISO 75-2/C
Melting Temperature ³	220	--	°C	DIN EN 11357-1
Electrical	Dry	Conditioned	Unit	Test Method
Surface Resistivity	1.0E+12	1.0E+10	ohms	IEC 60093
Volume Resistivity	1.0E+13	1.0E+10	ohms·cm	IEC 60093
Comparative Tracking Index (Solution A)	600	--	V	IEC 60112
Flammability	Dry	Conditioned	Unit	Test Method
Burning Rate ⁴ (1.00 mm)	< 100	--	mm/min	FMVSS 302
Flame Rating (0.800 mm)	HB	--		UL 94
Glow Wire Flammability Index (1.60 mm)	650	--	°C	IEC 60695-2-12
NOTE				
1.	2.0 mm/min			
2.	2.0 mm/min			
3.	10 K/min, DSC			
4.	> 1 mm			

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Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China



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