# Techsil IS808

## Silicone

#### **Techsil Limited**

# Message:

TECHSIL IS808 is a ready-to-use adhesive sealant, which reacts with atmospheric moisture to form a resilient rubber, which remains flexible over a very wide temperature range. TECHSIL IS808 liberates a very small amount of acetic acid during cure which gives rise to the familiar "vinegar" odour, which quickly dissipates after cure. These high specification sealants are ideal for a myriad of engineering applications from production work to fast, effective maintenance and on-the-spot repairs. They are applied directly from the cartridge and cure at room temperature. Under typical ambient conditions they develop a tack free surface in approximately 15 minutes and cure within 24 hours.

Key Features:

Good Electrical Insulation.

Resistance to ageing, ozone and corona.

Resistance to oxidation, oils and chemicals

Excellent bonding to a wide range of substrates

| General Information                     |                          |          |             |  |  |
|---|--------------------------|----------|-------------|--|--|
| Features                                | Bondability              |          |             |  |  |
|   | Electrically Insulating  |          |             |  |  |
|   | Good Adhesion            |          |             |  |  |
|   | Good Chemical Resistance |          |             |  |  |
|   | Good Flexibility         |          |             |  |  |
|   | Oil Resistant            |          |             |  |  |
|   | Oxidation Resistant      |          |             |  |  |
|   | Ozone Resistant          |          |             |  |  |
|   | Tack Free                |          |             |  |  |
|   |                          |          |             |  |  |
| Uses                                    | Sealants                 |          |             |  |  |
| Appearance                              | Translucent              |          |             |  |  |
| Forms                                   | Paste                    |          |             |  |  |
| Physical                                | Nominal Value            | Unit     |             |  |  |
| Specific Gravity                        | 1.05                     | g/cm³    |             |  |  |
| Molding Shrinkage - Flow                | 0.90                     | %        |             |  |  |
| Hardness                                | Nominal Value            | Unit     |             |  |  |
| Durometer Hardness (Shore A)            | 39                       |          |             |  |  |
| Elastomers                              | Nominal Value            | Unit     | Test Method |  |  |
| Tensile Strength <sup>1</sup> (Yield)   | 2.32                     | MPa      |             |  |  |
| Tensile Elongation <sup>2</sup> (Break) | 280                      | %        |             |  |  |
| Tear Strength <sup>3</sup>              | 5.50                     | kN/m     | BS 903      |  |  |
| Thermal                                 | Nominal Value            | Unit     |             |  |  |
| CLTE                                    |                          |          |             |  |  |
| Flow                                    | 2.9E-4                   | cm/cm/°C |             |  |  |
| Transverse                              | 8.8E-4                   | cm/cm/°C |             |  |  |
| Thermal Conductivity                    | 0.20                     | W/m/K    |             |  |  |

| Service Temperature 4         -60 to 250         °C           Tack Free Time 5 (23°C)         4.0         min           Cure Time 6 (23°C, 3.00 mm)         7.0         hr           Extrusion Rate         304         g/min           Young's Modulus 7         0.650         MPa           Electrical         Nominal Value         Unit         Test Method           Surface Resistivity         7.7E+15         ohms         ASTM D257           Volume Resistivity         4.7E+14         ohms · cm         ASTM D257           Dielectric Constant (1 MHz)         3.20         ASTM D150           Dissipation Factor (1 MHz)         1.2E-3         ASTM D150           NOTE         after 7 days cure at 23+/-2°C and 65% relative humidity         65% relative humidity           2.         after 7 days cure at 23+/-2°C and 65% relative humidity         65% relative humidity           4.         AFS 1540B         5.           5.         65%RH           6.         65%RH           7.         after 7 days cure at 23+/-2°C and 65% relative humidity |  |                                 |         |             |  |
|---|--|---------------------------------|---------|-------------|--|
| Cure Time <sup>6</sup> (23°C, 3.00 mm) 7.0 hr  Extrusion Rate 304 g/min  Young's Modulus <sup>7</sup> 0.650 MPa  Electrical Nominal Value Unit Test Method  Surface Resistivity 7.7E+15 ohms ASTM D257  Volume Resistivity 4.7E+14 ohms·cm ASTM D257  Dielectric Constant (1 MHz) 3.20 ASTM D150  Dissipation Factor (1 MHz) 1.2E-3 ASTM D150  NOTE   after 7 days cure at 23+/-2°C and 65% relative humidity  4. AFS 1540B  5. 65%RH  6. 65%RH  after 7 days cure at 23+/-2°C and  | Service Temperature <sup>4</sup>       | -60 to 250                      | °C      |             |  |
| Extrusion Rate 304 g/min  Young's Modulus 7 0.650 MPa  Electrical Nominal Value Unit Test Method  Surface Resistivity 7.7E+15 ohms ASTM D257  Volume Resistivity 4.7E+14 ohms·cm ASTM D257  Dielectric Constant (1 MHz) 3.20 ASTM D150  Dissipation Factor (1 MHz) 1.2E-3 ASTM D150  NOTE  1. 65% relative humidity  after 7 days cure at 23+/-2°C and 65% relative humidity  4. AFS 1540B  5. 65%RH  6. 65%RH  after 7 days cure at 23+/-2°C and   | Tack Free Time <sup>5</sup> (23°C)     | 4.0                             | min     |             |  |
| Young's Modulus <sup>7</sup> 0.650  MPa  Electrical  Nominal Value  Unit  Test Method  Surface Resistivity  7.7E+15  ohms  ASTM D257  Volume Resistivity  4.7E+14  ohms · cm  ASTM D257  Dielectric Constant (1 MHz)  3.20  ASTM D150  Dissipation Factor (1 MHz)  1.2E-3  ASTM D150  NOTE  1.  after 7 days cure at 23+/-2°C and 65% relative humidity  after 7 days cure at 23+/-2°C and 65% relative humidity  after 7 days cure at 23+/-2°C and 65% relative humidity  4.  AFS 1540B  5.  65%RH  6.  65%RH  | Cure Time <sup>6</sup> (23°C, 3.00 mm) | 7.0                             | hr      |             |  |
| Electrical  Nominal Value  Unit  Test Method  Surface Resistivity  7.7E+15  ohms  ASTM D257  Volume Resistivity  4.7E+14  ohms·cm  ASTM D257  Dielectric Constant (1 MHz)  3.20  ASTM D150  Dissipation Factor (1 MHz)  1.2E-3  ASTM D150  NOTE  after 7 days cure at 23+/-2°C and 65% relative humidity  after 7 days cure at 23+/-2°C and 65% relative humidity  after 7 days cure at 23+/-2°C and 65% relative humidity  4.  AFS 1540B  5.  65%RH  after 7 days cure at 23+/-2°C and   | Extrusion Rate                         | 304                             | g/min   |             |  |
| Surface Resistivity 7.7E+15 ohms ASTM D257  Volume Resistivity 4.7E+14 ohms·cm ASTM D257  Dielectric Constant (1 MHz) 3.20 ASTM D150  Dissipation Factor (1 MHz) 1.2E-3 ASTM D150  NOTE  1. after 7 days cure at 23+/-2°C and 65% relative humidity 2. after 7 days cure at 23+/-2°C and 65% relative humidity 3. after 7 days cure at 23+/-2°C and 65% relative humidity 4. AFS 1540B  5. 65%RH  6. 65%RH  after 7 days cure at 23+/-2°C and   | Young's Modulus <sup>7</sup>           | 0.650                           | МРа     |             |  |
| Volume Resistivity 4.7E+14 ohms·cm ASTM D257  Dielectric Constant (1 MHz) 3.20 ASTM D150  Dissipation Factor (1 MHz) 1.2E-3 ASTM D150  NOTE  1. after 7 days cure at 23+/-2°C and 65% relative humidity 2. after 7 days cure at 23+/-2°C and 65% relative humidity 3. after 7 days cure at 23+/-2°C and 65% relative humidity 4. AFS 1540B  5. 65%RH 6. 65%RH after 7 days cure at 23+/-2°C and   | Electrical                             | Nominal Value                   | Unit    | Test Method |  |
| Dielectric Constant (1 MHz)  3.20  ASTM D150  NOTE  1.2E-3  ASTM D150  NOTE  1. after 7 days cure at 23+/-2°C and 65% relative humidity  2. after 7 days cure at 23+/-2°C and 65% relative humidity  3. after 7 days cure at 23+/-2°C and 65% relative humidity  4. AFS 1540B  5. 65%RH  6. 65%RH  after 7 days cure at 23+/-2°C and  | Surface Resistivity                    | 7.7E+15                         | ohms    | ASTM D257   |  |
| NOTE  after 7 days cure at 23+/-2°C and 65% relative humidity  after 7 days cure at 23+/-2°C and 65% relative humidity  after 7 days cure at 23+/-2°C and 65% relative humidity  after 7 days cure at 23+/-2°C and 65% relative humidity  after 7 days cure at 23+/-2°C and 65% relative humidity  4. AFS 1540B  5. 65%RH  6. 65%RH  after 7 days cure at 23+/-2°C and  | Volume Resistivity                     | 4.7E+14                         | ohms·cm | ASTM D257   |  |
| After 7 days cure at 23+/-2°C and 65% relative humidity  after 7 days cure at 23+/-2°C and 65% relative humidity  after 7 days cure at 23+/-2°C and 65% relative humidity  after 7 days cure at 23+/-2°C and 65% relative humidity  4. AFS 1540B  5. 65%RH  6. 65%RH  after 7 days cure at 23+/-2°C and   | Dielectric Constant (1 MHz)            | 3.20                            |         | ASTM D150   |  |
| after 7 days cure at 23+/-2°C and 65% relative humidity  after 7 days cure at 23+/-2°C and 2. 65% relative humidity  after 7 days cure at 23+/-2°C and 3. 65% relative humidity  4. AFS 1540B  5. 65%RH  6. 65%RH  after 7 days cure at 23+/-2°C and  | Dissipation Factor (1 MHz)             | 1.2E-3                          |         | ASTM D150   |  |
| 1. 65% relative humidity  after 7 days cure at 23+/-2°C and 65% relative humidity  after 7 days cure at 23+/-2°C and 65% relative humidity  4. AFS 1540B  5. 65%RH  6. 65%RH  after 7 days cure at 23+/-2°C and   | NOTE                                   |                                 |         |             |  |
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| 2. 65% relative humidity  after 7 days cure at 23+/-2°C and 65% relative humidity  4. AFS 1540B  5. 65%RH  6. 65%RH  after 7 days cure at 23+/-2°C and  | 1.                                     |                                 |         |             |  |
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| 3.       65% relative humidity         4.       AFS 1540B         5.       65%RH         6.       65%RH         after 7 days cure at 23+/-2°C and   | 2.                                     |                                 |         |             |  |
| 3.       65% relative humidity         4.       AFS 1540B         5.       65%RH         6.       65%RH         after 7 days cure at 23+/-2°C and   |  | after 7 days cure at 23+/-2°C a | and     |             |  |
| 5.       65%RH         6.       65%RH         after 7 days cure at 23+/-2°C and   | 3.                                     |                                 |         |             |  |
| 6. 65%RH  after 7 days cure at 23+/-2°C and   | 4.                                     | AFS 1540B                       |         |             |  |
| after 7 days cure at 23+/-2°C and   | 5.                                     | 65%RH                           |         |             |  |
| ·   | 6.                                     | 65%RH                           |         |             |  |
|   | 7.                                     |                                 | and     |             |  |

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