Ecomass® 1950TU76

Polyamide 610

Ecomass Technologies

Message:

Ecomass ® 1950TU76 is a polyamide 610 (nylon 6/10) material containing tungsten filler. This product is available in North America and is processed by injection molding.

Ecomass® The main features of 1950TU76 are:

Hard

Good toughness

non-toxic

General Information			
Filler / Reinforcement	Tungsten packing		
Features	Good toughness		
	Non-toxic		
	Medium hardness		
Uses	Radiation shielding		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Density	3.80	g/cm³	ISO 1183
Molding Shrinkage - Flow	1.0 - 1.2	%	ISO 294-4
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	2970	МРа	ISO 527-2
Tensile Stress (Yield)	43.0	МРа	ISO 527-2
Tensile Strain (Break)	11	%	ISO 527-2
Flexural Modulus	2400	МРа	ISO 178
Additional Information			
Notched Izod Impact Strength, ISO	180, Notch A: 6.3 KJ/m		
Injection	Nominal Value	Unit	
Drying Temperature	80.0	°C	
Drying Time	4.0 - 6.0	hr	
Suggested Max Moisture	0.20	%	
Processing (Melt) Temp	230 - 250	°C	
Mold Temperature	65.0 - 80.0	°C	

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Recommended distributors for this material

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