

RTP 3040

Polymethylpentene

RTP Company

Message:

Warning: The status of this material is 'Commercial: Limited Issue'
The data for this material has not been recently verified.
Please contact RTP Company for current information prior to specifying this grade.
-Preliminary Product Data per RTP Co.-

General Information			
Filler / Reinforcement	Mineral filler		
Uses	Microwave cooker		
RoHS Compliance	Contact manufacturer		
Appearance	Natural color		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.15	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.18 mm)	1.0	%	ASTM D955
Water Absorption (23°C, 24 hr)	0.15	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	90		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	3100	MPa	ASTM D638
Tensile Strength	17.2	MPa	ASTM D638
Tensile Elongation (Break)	10	%	ASTM D638
Flexural Modulus	2340	MPa	ASTM D790
Flexural Strength	34.5	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.18 mm)	32	J/m	ASTM D256
Unnotched Izod Impact (3.18 mm)	210	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (0.45 MPa, Unannealed)	121	°C	ASTM D648
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+16	ohms · cm	ASTM D257
Additional Information			
Mold Shrinkage, Linear-Flow, ASTM D-955, 0.25in.: 16mil/in.Tensile Elongation, ASTM D-638: 10+%			
Injection	Nominal Value	Unit	
Drying Temperature	79.4	°C	
Drying Time	2.0	hr	

Suggested Max Regrind	20	%
Rear Temperature	249 - 299	°C
Middle Temperature	249 - 299	°C
Front Temperature	249 - 299	°C
Mold Temperature	60.0 - 93.3	°C
Injection Pressure	68.9 - 103	MPa
Back Pressure	0.172 - 0.345	MPa
Clamp Tonnage	6.9 - 11	kN/cm ²

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Recommended distributors for this material

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