

# Menzolit® SMC 0600

Thermoset Polyester

Menzolit Ltd (UK)

## Message:

Menzolit® SMC 0600 is a sheet moulding compound based on unsaturated polyester resin. The product is glass fibre reinforced and contains mineral fillers. In case of fire the product doesn't melt, neither does it form droplets nor is smoke generation excessive. The material is compression moulded in heated steel moulds. It is recommended to work with chrome plated tools. The product contains no halogens.

Menzolit® SMC 0600 is a specially formulated SMC for reduced moulding pressure (< 30 bar). The glass level has been selected to combine good mouldability with strength and stiffness. Even without a specific fire retardant a fire retardancy level of HB according to UL 94 is achieved. The product may be used if the available press tonnage is not sufficient to mould a given component . An additional area of applications is prototype production in KIRKSITE or aluminum moulds. Another typical application is moulding on presses that have been originally designed for wet- or cold- press-moulding.

General Information			
Filler / Reinforcement	Glass\Mineral,25% Filler by Weight		
Features	Flame Retardant		
	Good Moldability		
	Good Stiffness		
	Good Strength		
	Halogen Free		
	High Heat Resistance		
	Low Smoke Emission		
Uses	Molds/Dies/Tools		
Appearance	Colors Available		
Forms	SMC - Sheet Molding Compound		
Processing Method	Compression Molding		
Part Marking Code (ISO 11469)	>UP-(MD+GF)69<		
Physical	Nominal Value	Unit	Test Method
Density	1.60	g/cm <sup>3</sup>	ISO 1183
Molding Shrinkage			
-- <sup>1</sup>	0.0	%	DIN 53464
--	0.080	%	ISO 2577
Water Absorption (Saturation, 23°C)	< 0.50	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus (Compression Molded)	10000	MPa	ISO 527-2
Tensile Stress (Yield, Compression Molded)	50.0	MPa	ISO 527-2
Flexural Modulus (Compression Molded)	7000	MPa	ISO 178
Flexural Stress (Compression Molded)	133	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (Compression Molded)	60	kJ/m <sup>2</sup>	ISO 179
Thermal	Nominal Value	Unit	Test Method

Heat Deflection Temperature (1.8 MPa, Unannealed)	> 200	°C	ISO 75-2/A
Continuous Use Temperature	165	°C	Internal Method
Glass Transition Temperature	170	°C	DSC
CLTE - Flow	1.2E-5	cm/cm/°C	ISO 11359-2
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+12	ohms	IEC 60093
Volume Resistivity	1.0E+15	ohms·cm	IEC 60093
Comparative Tracking Index	600	V	IEC 60112
Flammability	Nominal Value	Unit	Test Method
Flame Rating (3.00 mm)	HB		UL 94
Glow Wire Ignition Temperature	750	°C	IEC 60695-2-13
Oxygen Index	22	%	ISO 4589-2
Additional Information	Nominal Value		Test Method
Glow Bar	Level BH 2 <= 95		IEC 60707-3
Injection	Nominal Value	Unit	
Mold Temperature	120 to 150	°C	
Injection Pressure	2.00 to 5.00	MPa	
NOTE			
1.	Post Molding Shrinkage		

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#### Recommended distributors for this material

### Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

