

Geon™ Vinyl Rigid Extrusion L0313

Rigid Polyvinyl Chloride

PolyOne Corporation

Message:

Geon™Vinyl Rigid Extrusion L0313 is a rigid PVC product. It can be processed by extrusion and is available in North America, Africa and the Middle East, Latin America, Europe or Asia Pacific. Typical application areas are: handles.

General Information			
Uses	Handle		
	Profile		
Appearance	Clear/transparent		
Forms	Particle		
Processing Method	Extrusion		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.35	g/cm ³	ASTM D792
PVC Cell Classification	10341		ASTM D1784
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore D, 15 sec)	84		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus ¹	2600	MPa	ASTM D638
Tensile Strength ² (Yield)	46.7	MPa	ASTM D638
Flexural Modulus	2960	MPa	ASTM D790
Flexural Strength	89.7	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notch impact strength of suspension beam-Flow (23°C, 3.18 mm, Compression Molded)	140	J/m	ASTM D256A
Drop Impact Resistance			ASTM D4226
23°C ³	25.4	J/cm	ASTM D4226
23°C ⁴	24.0	J/cm	ASTM D4226
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed, 3.18 mm)	41.1	°C	ASTM D648
CLTE - Flow	7.2E-5	cm/cm/°C	ASTM D696
Additional Information			
注释:分档是采用注塑模制样品进行缺口摆锤冲击试验确定的.			
Injection	Nominal Value	Unit	
Processing (Melt) Temp	182 - 193	°C	
NOTE			
1.	Type 1, 5.1 mm/min		

2.	Type 1, 5.1 mm/min
3.	Procedure A, C.125 Throwing
4.	Procedure B, C.125 Throwing

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

