Ravago Compounds HM-274

Low Density Polyethylene

Ravago Manufacturing Americas, LLC

Message:

HM-274 is a purge compound useful to speed transitions between colors or to prepare equipment for shutdown. It contains a combination of ingredients to flush polymer from the flow channels and mildly polish metal surfaces of colorants or other contamination. This product contains sufficient stabilization to be used as a shutdown purge.

Key Features:

Uniform concentration of additives in concentrate

Ease of addition and feeding into extrusion equipment

Directions for Use:

Purge: Extrude HM-274 until there is no evidence of color or contamination in the extrudate.

Shut-Down Purge: Before shut-down, the extruder should be cooled down and purged using HM-274 until color and contamination are no longer observed in extrudate. The extruder should be shut down with the HM-274 in the flow channels. This will prevent oxidation of the polymer in the equipment during shut-down.

General Information			
Filler / Reinforcement	Filler,50% Filler by Weight		
Features	Good Processability		
Uses	Purging Compound		
Agency Ratings	FDA Unspecified Rating		
Forms	Pellets		
Physical	Nominal Value	Unit	Test Method
Melt Mass-Flow Rate (MFR)	2.0	g/10 min	ASTM D1238
Additional Information	Nominal Value		
Polymer Base	LDPE		

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