

Moplen EP2967

Polypropylene Impact Copolymer

LyondellBasell Industries

Message:

Moplen EP2967 is a low fluidity heterophasic copolymer designed for extrusion applications where smooth processability and high mechanical properties are of the utmost importance. Main applications are extrusion of film for heavy duty applications, adhesive tapes, lamination film and extrusion blow moulded containers for e.g. detergents.

Moplen EP2967 is suitable for food contact.

For regulatory information please refer to Moplen EP2967 Product Stewardship Bulletin (PSB).

General Information			
Features	Copolymer		
	Food Contact Acceptable		
	Good Processability		
	Low Flow		
Uses	Blow Molding Applications		
	Blown Containers		
	Blown Film		
	Containers		
	Film		
	Food Packaging		
Processing Method	Blown Film		
	Extrusion		
Physical	Nominal Value	Unit	Test Method
Density	0.900	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	0.85	g/10 min	ISO 1133
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress			ISO 527-2
Yield	26.0	MPa	
Break	31.0	MPa	
Tensile Strain			ISO 527-2
Yield	14	%	
Break	> 500	%	
Flexural Modulus	1080	MPa	ISO 178
Films	Nominal Value	Unit	Test Method
Secant Modulus - MD (50 µm, Cast Film)	500	MPa	ASTM D882
Tensile Strength - MD			ASTM D882

Yield,50 μm, Cast Film	16.0	MPa	
Break, 50 μm,Cast Film	63.0	MPa	
Tensile Elongation - MD (Break, 50 μm,Cast Film)	830	%	ASTM D882
Dart Drop Impact (50 μm, Cast Film)	> 1500	g	
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179/1eA
-20°C	6.0	kJ/m ²	
23°C	70	kJ/m ²	
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (0.45 MPa, Unannealed)	83.0	°C	ISO 75-2/B
Vicat Softening Temperature	152	°C	ISO 306/A50
Optical	Nominal Value	Unit	Test Method
Gloss (50.0 μm, Cast Film)	> 17		ASTM D2457
Haze (50.0 μm, Cast Film)	48	%	ASTM D1003

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