

Vydyne® 21ZLV

Polyamide 66

Ascend Performance Materials Operations LLC

Message:

Vydyne 21ZLV is a lower-viscosity, general-purpose PA66 resin. It is available in natural and designed for extrusion-compounding applications. Vydyne 21ZLV is the feedstock of choice for highly filled products and reactive-compounding applications.

Vydyne 21ZLV maintains the chemical resistance typical of PA66 to many chemicals, machine and motor oils, solvents and gasoline.

Typical Applications/End Uses:

Compounding

General Information			
Features	Gasoline Resistance		
	General Purpose		
	Good Abrasion Resistance		
	Good Chemical Resistance		
	Good Toughness		
	High Rigidity		
	High Strength		
	Low Viscosity		
	Oil Resistant		
	Solvent Resistant		
Uses	Compounding		
	General Purpose		
Agency Ratings	EC 1935/2004		
	EU 10/2011		
	EU 2023/2006		
	FDA 21 CFR 177.1500		
	NSF 51		
	NSF 61		
RoHS Compliance	RoHS Compliant		
Appearance	Natural Color		
Forms	Pellets		
Processing Method	Compounding		
	Compounding Extrusion		
Physical	Nominal Value	Unit	Test Method
Density	1.14	g/cm ³	ISO 1183
Viscosity Number (H2SO4 (Sulphuric Acid))	112 to 122	cm ³ /g	ISO 307

Bulk Density	674	g/l	ASTM D1895
Moisture Content	< 0.35	%	ASTM D6869
Relative Viscosity ¹	34.0 to 37.0		ASTM D789
Amino End Groups ²	50 mmol/kg, min		Internal Method
Thermal	Nominal Value	Unit	Test Method
Melting Temperature	260	°C	ISO 11357-3
Optical	Nominal Value	Unit	Test Method
Yellowness Index	< 15	YI	ASTM D1925
NOTE			
1.	Formic acid		
2.	STM-00344 (APM internal test protocol)		

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