YUZEX® 7220

High Density Polyethylene

SK Global Chemical

Message:

YUZEX 7220 is a high density polyethylene resin with high melt processibility. It offers a high impact resistance combined with good stiffness and low warpage. This resin is particularly suitable for the production of PET bottle closure, cover of pails and crates, etc. YUZEX 7220 complies with FDA regulation 21 CFR177.1520.

General Information			
Features	Good Processability		
	Good Stiffness		
	High Impact Resistance		
	Low Warpage		
Uses	Bottles		
	Caps		
	Closures		
	Crates		
Agency Ratings	FDA 21 CFR 177.1520		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	0.953	g/cm³	ASTM D1505
Melt Mass-Flow Rate (MFR) (230°C/2.16			
kg)	6.5	g/10 min	ASTM D1238
Environmental Stress-Cracking Resistance	10.0	hr	ASTM D1693
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	22		ASTM D785
Durometer Hardness (Shore D)	36		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	18.6	MPa	ASTM D638
Tensile Elongation (Break)	> 500	%	ASTM D638
Flexural Modulus	637	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	59	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Brittleness Temperature	< -80.0	°C	ASTM D746
Vicat Softening Temperature	120	°C	ASTM D1525
Additional Information	Nominal Value	Unit	Test Method
DuPont Impact Strength (23°C)	7.85	J	JIS K6718

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