

# Titacon® GB925

Acetal (POM) Copolymer

Titan Plastics Compounds Co., Ltd.

## Message:

Titacon®GB925 is a polyoxymethylene (POM) copolymer material, which contains 25% glass beads. This product is available in the Asia-Pacific region.

Titacon®The main features of GB925 are:

- flame retardant/rated flame
- anti-warping
- Good dimensional stability

General Information			
Filler / Reinforcement	Glass beads, 25% filler by weight		
Features	Good dimensional stability		
	Low warpage		
Appearance	Natural color		
Physical	Nominal Value	Unit	Test Method
Density	1.59	g/cm <sup>3</sup>	ISO 1183
Molding Shrinkage <sup>1</sup> (3.00 mm)	1.2 - 1.4	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress	60.0	MPa	ISO 527-2
Tensile Strain (Break)	> 10	%	ISO 527-2
Flexural Modulus	3800	MPa	ISO 178
Flexural Stress	104	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength	3.5	kJ/m <sup>2</sup>	ISO 179/1eA
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Unannealed)	125	°C	ISO 75-2/A
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	5.0E+15	ohms	IEC 60093
Volume Resistivity	5.0E+14	ohms · cm	IEC 60093
Flammability	Nominal Value	Unit	Test Method
Flame Rating	HB		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	100	°C	
Drying Time	3.0	hr	
Processing (Melt) Temp	170 - 200	°C	
Mold Temperature	60.0 - 100	°C	
Injection instructions			
Injection Pressure: 30 to 70%Injection Velocity: 20 to 50%			
NOTE			

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#### Recommended distributors for this material

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