# Artenius XCEL H

### Polyethylene Terephthalate Glycol Comonomer

#### Artenius

#### Message:

Artenius XCEL H is a highly modified copolymer of PET (Polyethylene-Terephthalate), delivered in resin pellets. Artenius XCEL H belongs to the family of PET products commonly known as "PETG" (PET Glycol modified).

It has been specially designed for use in the manufacture of different sized bottles and rigid containers by extrusion blow moulding, heavy gauge sheets and profiles by continuous extrusion. It has excellent clarity and high melt strength.

General Information			
Features	Copolymer		
	Food Contact Acceptable		
	Good Melt Strength		
	High Clarity		
Uses	Bottles		
	Containers		
	Profiles		
	Sheet		
Agency Ratings	EU 94/62/EC		
	EU No 10/2011		
Forms	Pellets		
Processing Method	Extrusion		
	Extrusion Blow Molding		
	Profile Extrusion		
	Sheet Extrusion		
Dhysical	Naminal Value	Linit	Toot Mothod

Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.29	g/cm³	
Apparent Density	0.76	g/cm³	
Viscosity Number (Reduced Viscosity)	82.0 to 86.0	ml/g	ISO 1628
Color b	< 1.00		ASTM D6290
Color L	> 64.0		ASTM D6290
Moisture	< 0.30	%	
Weight - of 20 Chips	320.0	mg	
Extrusion	Nominal Value	Unit	
Drying Temperature	65.0	°C	
Drying Time	6.0 to 8.0	hr	
Melt Temperature	190 to 250	°C	

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#### Recommended distributors for this material

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