Evoprene™ G 958

Styrene Ethylene Butylene Styrene Block Copolymer

AlphaGary

Message:

A very wide range of Evoprene[™] G compounds is available for applications in all sectors of industry. The range is based on the widely specified SEBS (styrene - ethylene butylene - styrene) and related hydrogenated block copolymers. These polymers are fully saturated, i.e. there are no double bonds present so the resistance to oxidation, ozone and general outdoor weathering is excellent. For extended outdoor use, however, it is important to ensure additional UV stabilization is specified, especially in light colours. Evoprene[™] G grades are used in service over a wide temperature range (see notes below) but each component should be fully assessed for temperature resistance before being put into service.

General Information					
Features	Block Copolymer				
	Food Contact Acceptable				
	Good Colorability				
	Good Electrical Properties				
	Good Processability				
	Good Weather Resistance				
	Oxidation Resistant				
	Ozone Resistant				
	Recyclable Material				
Uses	Outdoor Applications				
Agency Ratings	EU Food Contact, Unspecified Rating				
	FDA Food Contact, Unspecified Rating				
RoHS Compliance	Contact Manufacturer				
Appearance	Translucent				
Forms	Pellets				
Processing Method	Coextrusion				
	Injection Molding				
Physical	Nominal Value	Unit	Test Method		
Density	0.900	g/cm³	ISO 2782		
Hardness	Nominal Value	Unit	Test Method		
Shore Hardness (Shore A)	56		ISO 868		
Elastomers	Nominal Value	Unit	Test Method		
Tensile Stress (100% Strain)	2.10	MPa	ISO 37		
Tensile Stress (Yield)	6.40	MPa	ISO 37		
Tensile Elongation (Break)	470	%	ISO 37		
Tear Strength ¹	29	kN/m	ISO 34-1		
Compression Set			ISO 815		

22°C, 72 hr	14	%	
70°C, 22 hr	38	%	
100°C, 22 hr	57	%	
Electrical	Nominal Value	Unit	
Volume Resistivity	1.0E+15	ohms•cm	
Electric Strength	24 to 28	kV/mm	
Additional Information	Nominal Value	Unit	Test Method
M-S Flow	1.08	MPa	Internal Method
Injection	Nominal Value	Unit	
Suggested Max Regrind	20	%	
Rear Temperature	170 to 190	°C	
Middle Temperature	170 to 190	°C	
Front Temperature	170 to 190	°C	
Nozzle Temperature	170 to 190	°C	
Processing (Melt) Temp	250	°C	
Mold Temperature	30.0 to 60.0	°C	
Injection Rate	Fast		
Vent Depth	0.020 to 0.050	mm	
NOTE			
1.	Method Ba, Angle (Unnicked)		

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