# Evatane® 28-420

### Ethylene Vinyl Acetate Copolymer

#### Arkema

#### Message:

EVATANE® 28-420 is a random copolymer of Ethylene and Vinyl Acetate made by high-pressure radicalar polymerization process.

The high Vinyl Acetate content of EVATANE® 28-420 brings softness, flexibility and polarity. EVATANE® 28-420 is compatible with most tackifying resins and waxes. Combined with a high fluidity, it is an efficient and easy handling product for hot melt adhesives formulations.

General Information			
Features	Good Flexibility		
	Random Copolymer		
	Soft		
Uses	Adhesives		
Physical	Nominal Value	Unit	Test Method
Density (23°C)	0.950	g/cm³	ISO 1183
Melt Mass-Flow Rate (MFR) (190°C/2.16			
kg)	370 to 470	g/10 min	ASTM D1238, ISO 1133
Vinyl Acetate Content	27.0 to 29.0	wt%	Internal Method
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore A)	70		ASTM D2240, ISO 868
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Break)	5.00	MPa	ASTM D638, ISO 527-2
Tensile Elongation (Break)	400 to 600	%	ASTM D638, ISO 527-2
Thermal	Nominal Value	Unit	Test Method
Vicat Softening Temperature	< 40.0	°C	ISO 306/A, ASTM D1525 <sup>1</sup>
Melting Temperature	66.0	°C	ISO 11357-3
Ring and Ball Softening Point <sup>2</sup>	84	°C	ASTM E28
NOTE			
1.	Loading 1 (10 N)		
2.	NF EN 1238		

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#### Recommended distributors for this material

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