

# DuraGrip® DGR 6220CL

Thermoplastic Elastomer

Advanced Polymer Alloys

## Message:

DuraGrip® 6220CL is a Thermoplastic Elastomer (TPE) designed for injection molding and extrusion processes. DuraGrip® 6220CL has excellent clarity, soft-touch feel, a high coefficient of friction, and bonds well to polypropylene. DuraGrip® 6220CL is also FDA compliant pursuant to 21 C.F.R. 177.2600. DuraGrip® 6220CL is not hygroscopic and under normal conditions does not require drying.

General Information			
Features	High Friction		
	Good adhesion		
	Definition, high		
Agency Ratings	EU 2002/96/EC (WEEE)		
	FDA 21 CFR 177.2600		
RoHS Compliance	RoHS compliance		
Appearance	Clear/transparent		
Forms	Particle		
Processing Method	Extrusion		
	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	0.883	g/cm <sup>3</sup>	ASTM D792, ISO 1183
Melt Mass-Flow Rate (MFR) (150°C/2.16 kg)	7.4	g/10 min	ASTM D1238
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore A, 5 sec)	22		ASTM D2240, ISO 868
Elastomers	Nominal Value	Unit	Test Method
Tensile Stress			ASTM D412, ISO 37
100% strain	0.469	MPa	ASTM D412, ISO 37
300% strain	1.03	MPa	ASTM D412, ISO 37
Tensile Strength (Yield)	4.00	MPa	ASTM D412, ISO 37
Tensile Elongation (Break)	640	%	ASTM D412, ISO 37
Tear Strength <sup>1</sup>	13.1	kN/m	ASTM D624
Fill Analysis	Nominal Value	Unit	Test Method
Melt Viscosity (150°C, 200 sec <sup>-1</sup> )	252	Pa · s	ASTM D3835
Additional Information			
The value listed as Density -Specific Gravity, ASTM D792, was tested in accordance with ASTM D471.The value listed as Density, ISO 1183, was tested in accordance with ISO 2781.			
NOTE			

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#### Recommended distributors for this material

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