Elastron® G G100.D35.B

Styrene Ethylene Butylene Styrene Block Copolymer

Elastron USA, Inc.

Message:

A hard, black SEBS based thermoplastic elastomer (TPE) compound that offers good physical properties and chemical resistance. Bondable to: PP, EVA, PE

General Information				
Features	Block Copolymer			
	Bondability			
	Good Chemical Resistance			
	High Hardness			
RoHS Compliance	RoHS Compliant			
Appearance	Black			
Forms	Pellets			
Processing Method	Injection Molding			
Physical	Nominal Value	Unit	Test Method	
Specific Gravity	1.13	g/cm³	ASTM D792	
Molding Shrinkage			ASTM D955	
Flow	1.5	%		
Across Flow	1.4	%		
Hardness	Nominal Value	Unit	Test Method	
Durometer Hardness (Shore D)	35		ASTM D2240	
Elastomers	Nominal Value	Unit	Test Method	
Tensile Stress			ASTM D412	
100% Strain	5.00	MPa		
300% Strain	6.40	MPa		
Tensile Strength (Break)	10.5	MPa	ASTM D412	
Tensile Elongation (Break)	600	%	ASTM D412	
Tear Strength	63.0	kN/m	ASTM D624	
Compression Set			ASTM D395	
23°C, 22 hr	36	%		
70°C, 22 hr	65	%		
100°C, 22 hr	83	%		
Additional Information	Nominal Value		Test Method	
Ozone Resistance - Stressed	No Cracks		ASTM D518	
Injection	Nominal Value	Unit		
Suggested Max Regrind	20	%		
Rear Temperature	155 to 175	°C		

Middle Temperature	165 to 185	°C	
Front Temperature	175 to 195	°C	
Nozzle Temperature	195 to 225	°C	
Mold Temperature	25.0 to 50.0	°C	

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