MarFlex® 5563

Low Density Polyethylene

Chevron Phillips Chemical Company LLC

Message:

MarFlex® 5563 is a Low Density Polyethylene material. It is available in Latin America or North America for blown film or cast film. Important attributes of MarFlex® 5563 are:

Antiblock

Good Aesthetics

Good Processability

Good Sealability

Impact Resistant

Typical applications include:

Bags/Liners

Coating Applications

Film

Packaging

Wrap

General Information					
Additive	Antiblock (3500 ppm)				
	Slip (850 ppm)				
Features	Antiblocking				
	Good Heat Seal				
	Good Impact Resistance				
	Good Processability				
	Low Flow				
	Opticals				
	Slip				
Uses	Film				
	Laminates				
	Liners				
	Packaging				
	Shrink Wrap				
Appearance	Natural Color				
Forms	Pellets				
Processing Method	Blown Film				
	Cast Film				
Physical	Nominal Value	Unit	Test Method		
Density	0.925	g/cm³	ASTM D1505		

Melt Mass-Flow Rate (MFR) (190°C/2.16			
kg)	1.3	g/10 min	ASTM D1238
Mechanical	Nominal Value	Unit	Test Method
Coefficient of Friction (Blown Film)	0.15		ASTM D1894
Films	Nominal Value	Unit	Test Method
Film Thickness - Tested	32	μm	
Oxygen Transmission Rate (32 µm, Blown Film)	4800	cm³/m²/24 hr	ASTM D3985
Water Vapor Transmission Rate (32 μm, Blown Film)	16	g/m²/24 hr	ASTM F1249
Dart Drop Test - Blown Film (31.8 μm)	34.7	kN/m	ASTM D1709
Elmendorf Tear Strength ¹			ASTM D1922
MD : 31.8 μm	88.8	kN/m	
TD : 31.8 µm	88.8	kN/m	
Thermal	Nominal Value	Unit	Test Method
Vicat Softening Temperature	99.0	°C	ASTM D1525
Melting Temperature	111	°C	DSC
Optical	Nominal Value	Unit	Test Method
Gloss (60°, 31.8 µm, Blown Film)	116		ASTM D2457
Haze (31.8 µm, Blown Film)	5.5	%	ASTM D1003
NOTE			
1.	Blown Film		

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