

SLOVAMID® 66 GF 35 FRI 3

Polyamide 66

Plastcom

Message:

PA 66 for injection moulding, chemically reinforced with 35% glass fibre and non-halogen flame retardant, with heat resistance and nonflammability, achieves V 0 in accordance with UL 94. Nonhalogen flame retardant on the basis of red phosphorus guarantees excellent electric parameters like eg. electric strength and CTI. Application in electrotechnical industry: breakers, coil forms, covers, terminals. Delivered in natural and black mode.

General Information			
Filler / Reinforcement	Glass Fiber,35% Filler by Weight		
Additive	Flame Retardant		
Features	Chemically Coupled		
	Flame Retardant		
	Halogen Free		
	Low (to None) Phosphorus Content		
	Medium Heat Resistance		
Uses	Electrical/Electronic Applications		
Appearance	Black		
	Natural Color		
Processing Method	Injection Molding		
Resin ID (ISO 1043)	PA 66		
Physical	Nominal Value	Unit	Test Method
Density	1.45	g/cm³	ISO 1183
Melt Mass-Flow Rate (MFR) (275°C/0.325 kg)	1.0	g/10 min	ISO 1133
Molding Shrinkage			STM 64 0808
Across Flow	0.85	%	
Flow	0.50	%	
Water Content	0.15	%	ISO 960
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	10000	MPa	ISO 527-2
Tensile Stress (Yield)	150	MPa	ISO 527-2
Tensile Strain (Yield)	3.0	%	ISO 527-2
Flexural Modulus	8000	MPa	ISO 178
Flexural Stress	240	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179
-20°C	11	kJ/m²	
23°C	12	kJ/m²	

Charpy Unnotched Impact Strength			ISO 179
-20°C	60	kJ/m ²	
23°C	70	kJ/m ²	
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (0.45 MPa, Unannealed)	250	°C	ISO 75-2/B
Vicat Softening Temperature	250	°C	ISO 306/B
Melting Temperature (DSC)	260	°C	ISO 3146
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+13	ohms	IEC 60093
Volume Resistivity	1.0E+17	ohms·cm	IEC 60093
Electric Strength	70	kV/mm	IEC 60243-1
Comparative Tracking Index	600	V	IEC 60112
Flammability	Nominal Value	Unit	Test Method
Flame Rating	V-0		UL 94
Glow Wire Ignition Temperature	960	°C	IEC 60695-2-13
Injection	Nominal Value	Unit	
Drying Temperature	80.0	°C	
Drying Time	4.0	hr	
Processing (Melt) Temp	280 to 300	°C	
Mold Temperature	70.0 to 90.0	°C	
Injection Pressure	70.0 to 120	MPa	

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