

Queo™ 1001

Ethylene-based Plastomer

Borealis AG

Message:

Queo™ 1001 is an ethylene based octene plastomer produced using a metallocene catalyst in a solution polymerisation process.

Queo 1001 is a versatile blend partner for other polyolefins in film, extrusion and moulding applications, offering :

Unrivalled sealing properties

Outstanding toughness, puncture resistance and low temperature impact strength

Excellent polyolefin compatibility

Flexibility

Excellent environmental stress cracking resistance

Low amount of extractables

High clarity

Applications:

Demonstrated applications include :

Seal layers in lamination and flexible barrier films

High strength flexible films

Flexible low voltage insulation

Blow moulded articles

Flexible automotive boots and bellows

Soft foams

Additives:

Queo 1001 contains processing stabilizers.

| General Information | | | |
|---|-----------------------------------|-------------------|-------------|
| Additive | Unspecified Stabilizer | | |
| Features | Good Flexibility | | |
| | Good Toughness | | |
| | High Clarity | | |
| | High ESCR (Stress Crack Resist.) | | |
| | High Strength | | |
| | Low Temperature Impact Resistance | | |
| | Puncture Resistant | | |
| Uses | Automotive Applications | | |
| | Foam | | |
| | Seals | | |
| Processing Method | Blown Film | | |
| | Extrusion | | |
| Physical | Nominal Value | Unit | Test Method |
| Density | 0.910 | g/cm ³ | ISO 1183 |
| Melt Mass-Flow Rate (MFR) (190°C/2.16 kg) | 1.1 | g/10 min | ISO 1133 |
| Environmental Stress-Cracking Resistance | > 1000 | hr | ASTM D1693B |

| Hardness | Nominal Value | Unit | Test Method |
|-------------------------------------|---------------|------|-----------------|
| Shore Hardness (Shore D) | 49 | | ISO 868 |
| Mechanical | Nominal Value | Unit | Test Method |
| Tensile Stress (Break) | 35.0 | MPa | ISO 527-2/5A |
| Tensile Strain (Break) | 750 | % | ISO 527-2/5A |
| Flexural Modulus | 132 | MPa | ISO 178 |
| Films | Nominal Value | Unit | Test Method |
| Secant Modulus - MD | 90.0 | MPa | ASTM D882 |
| Dart Drop Impact (Blown Film) | > 22 | g | ASTM D1709 |
| Impact | Nominal Value | Unit | Test Method |
| Notched Izod Impact Strength (23°C) | No Break | | ISO 180/1A |
| Thermal | Nominal Value | Unit | Test Method |
| Brittleness Temperature | < -76.0 | °C | ASTM D746 |
| Vicat Softening Temperature | 93.0 | °C | ISO 306/A |
| Melting Temperature (DSC) | 106 | °C | ISO 11357 |
| Optical | Nominal Value | Unit | Test Method |
| Gloss (45°) | 81 | | ASTM D2457 |
| Haze | 2.0 | % | ASTM D1003A |
| Additional Information | Nominal Value | Unit | Test Method |
| Puncture Resistance | 28.0 | J/cm | Internal Method |
| Sealing Initial Temperature | 87 | °C | ASTM F88 |

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