POCAN® KU 2-7503/1 000000

Polybutylene Terephthalate

LANXESS GmbH

Message:

PBT, non-reinforced, injection molding, extrusion, flame retardant

General Information			
UL YellowCard	E245249-474050		
Additive	Flame retardancy		
Features	Flame retardancy		
Agency Ratings	EC 1907/2006 (REACH)		
Processing Method	Extrusion Injection molding		
Resin ID (ISO 1043)	PBT FR (17)		
Physical	**Nominal Value**	**Unit**	**Test Method**
Density (23°C)	1.45	g/cm³	ISO 1183
Apparent Density	0.80	g/cm³	ISO 60
Melt Volume-Flow Rate (MVR) (250°C/2.16 kg)	15.0	cm³/10min	ISO 1133
Molding Shrinkage			ISO 2577
Vertical flow direction: 250°C, 2.00mm [1]	1.7	%	ISO 2577
Vertical flow direction: 120°C, 4 hours, 2.00mm [2]	0.30	%	ISO 2577
Flow direction: 250°C, 2.00mm [3]	1.8	%	ISO 2577
Flow direction: 120°C, 4 hours, 2.00mm [4]	0.30	%	ISO 2577
Water Absorption (Saturation, 23°C)	0.30	%	ISO 62
Hardness	**Nominal Value**	**Unit**	**Test Method**
Ball Indentation Hardness	130	MPa	ISO 2039-1
Mechanical	**Nominal Value**	**Unit**	**Test Method**
Tensile Modulus (23°C)	2900	MPa	ISO 527-2/1
Tensile Stress (Yield, 23°C)	60.0	MPa	ISO 527-2/50
Tensile Strain (Yield, 23°C)	6.0	%	ISO 527-2/50
Nominal Tensile Strain at Break (23°C)	8.0	%	ISO 527-2/50
Tensile Creep Modulus			ISO 899-1
1 hr	2400	MPa	ISO 899-1
1000 hr	1400	MPa	ISO 899-1
Flexural Modulus [5] (23°C)	3000	MPa	ISO 178/A
Flexural Stress			ISO 178/A
3.5% strain, 23°C	90.0	MPa	ISO 178/A
23°C [6]	100	MPa	ISO 178/A

Flexural Strain at Flexural Strength [7] (23°C)	6.0	%	ISO 178/A
Electrolytical Corrosion (23°C)	A1		IEC 60426
ISO Shortname	PBT, GFHMR, 11-030		ISO 7792
Residual Moisture Content	0.0 - 0.020	%	Karl Fisher
Impact	**Nominal Value**	**Unit**	**Test Method**
Charpy Notched Impact Strength			ISO 179/1eA
-30°C	< 10	kJ/m^2	ISO 179/1eA
23°C	< 10	kJ/m^2	ISO 179/1eA
Charpy Unnotched Impact Strength			ISO 179/1eU
-30°C	100	kJ/m^2	ISO 179/1eU
23°C	130	kJ/m^2	ISO 179/1eU
Notched Izod Impact			ISO 180/1A
-30°C	< 10	kJ/m^2	ISO 180/1A
23°C	< 10	kJ/m^2	ISO 180/1A
Unnotched Izod Impact Strength			ISO 180/1U
-30°C	90	kJ/m^2	ISO 180/1U
23°C	120	kJ/m^2	ISO 180/1U
Multi-Axial Instrumented Impact Energy (23°C, Energy to Peak Force)	60.0	J	ISO 6603-2
Thermal	**Nominal Value**	**Unit**	**Test Method**
Heat Deflection Temperature			
0.45 MPa, not annealed	145	°C	ISO 75-2/B
1.8 MPa, not annealed	75.0	°C	ISO 75-2/A
Vicat Softening Temperature	170	°C	ISO 306/B120
Ball Pressure Test (200°C)	Pass		IEC 60695-10-2
Melting Temperature [8]	225	°C	ISO 11357-3
Linear thermal expansion coefficient			ISO 11359-2
Flow: 23 to 55°C	9.0E-5	cm/cm/°C	ISO 11359-2
Lateral: 23 to 55°C	1.0E-4	cm/cm/°C	ISO 11359-2
Thermal Conductivity (23°C)	0.25	W/m/K	ISO 8302
Electrical	**Nominal Value**	**Unit**	**Test Method**
Surface Resistivity	> 1.0E+15	ohms	IEC 60093
Volume Resistivity (23°C)	> 1.0E+15	ohms·cm	IEC 60093
Dielectric Strength (23°C, 1.00 mm)	28	kV/mm	IEC 60243-1
Relative Permittivity			IEC 60250
23°C, 100 Hz	3.40		IEC 60250
23°C, 1 MHz	3.20		IEC 60250
Dissipation Factor			IEC 60250
23°C, 100 Hz	2.0E-3		IEC 60250
23°C, 1 MHz	0.016		IEC 60250
Comparative Tracking Index (Solution A)	250	V	IEC 60112
Flammability	**Nominal Value**	**Unit**	**Test Method**

Flame Rating (0.400 mm)	V-0		UL 94
Glow Wire Flammability Index (1.60 mm)	960	°C	IEC 60695-2-12
Glow Wire Ignition Temperature			IEC 60695-2-13
1.60 mm	700	°C	IEC 60695-2-13
3.00 mm	700	°C	IEC 60695-2-13

Injection	Nominal Value	Unit	Test Method
Drying Temperature - Circulation Dryer	120	°C	
Drying Time - Circulation Dryer	4.0 - 8.0	hr	
Processing (Melt) Temp	240 - 260	°C	
Mold Temperature	80.0 - 100	°C	

NOTE	
1.	60x60x2mm, 80°C MT, 600 bar
2.	60x60x2mm
3.	60x60x2mm, 80°C MT, 600 bar
4.	60x60x2mm
5.	2.0 mm/min
6.	2.0 mm/min
7.	2 mm/min
8.	10°C/min

Recommended distributors for this material

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