# Multi-Flex® TPE D4107 C

### Thermoplastic Elastomer

### Multibase, A Dow Corning Company

#### Message:

Multi-Flex® TPE D4107 C is a Thermoplastic Elastomer (TPE) product. It is available in Africa & Middle East, Asia Pacific, Europe, Latin America, or North America. Characteristics include: Good Processability Good UV Resistance

General Information			
Features	Good Processability		
	Good UV Resistance		
Forms	Pellets		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	0.898	g/cm³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16			
kg)	13	g/10 min	ASTM D1238
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore D, 10 sec)	45		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Flexural Modulus	345	MPa	ASTM D790
Elastomers	Nominal Value	Unit	Test Method
Tensile Strength (Break)	14.5	MPa	ASTM D412
Tensile Elongation (Break)	650	%	ASTM D412
Tear Strength	94.6	kN/m	ASTM D624
Injection	Nominal Value	Unit	
Drying Temperature	65.6	°C	
Drying Time	2.0 to 4.0	hr	
Rear Temperature	199	°C	
Middle Temperature	204	°C	
Front Temperature	210	°C	
Nozzle Temperature	216	°C	
Processing (Melt) Temp	216	°C	
Mold Temperature	26.7 to 37.8	°C	
Injection Rate	Moderate-Fast		

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## Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

