

RTP 4099 X 131005 B

Polyphthalamide
RTP Company

Message:
Thermally Conductive - Electrically Conductive - Preliminary

General Information			
Features	Conductivity		
	Heat conduction		
RoHS Compliance	Contact manufacturer		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.70	g/cm ³	ASTM D792
Moisture Content	0.050	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	20700	MPa	ASTM D638
Tensile Strength	82.7	MPa	ASTM D638
Tensile Elongation (Yield)	< 1.0	%	ASTM D638
Flexural Modulus	20700	MPa	ASTM D790
Flexural Strength	103	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.20 mm)	27	J/m	ASTM D256
Unnotched Izod Impact (3.20 mm)	80	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	> 260	°C	ASTM D648
Thermal Conductivity			
-- ¹	3.0	W/m/K	ASTM E1530
-- ²	20	W/m/K	ASTM E1461
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	< 1.0E+4	ohms	ASTM D257
Volume Resistivity	< 1.0E+2	ohms·cm	ASTM D257
Injection	Nominal Value	Unit	
Drying Temperature	107	°C	
Drying Time	4.0 - 6.0	hr	
Dew Point	-31.7	°C	
Processing (Melt) Temp	302 - 329	°C	
Mold Temperature	135 - 163	°C	
Injection Pressure	68.9 - 124	MPa	

Injection instructions

Desiccant Type Dryer Required.

NOTE

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| 1. | Through-plane |
| 2. | In-plane |

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

