

NatureFlex™ 22D-NE

Regenerated Cellulose

Innovia Films Ltd.

Message:

Literature reference: N320

1 side coated film for lamination to paper and other biopolymer materials

General Information			
Features	Biodegradable		
	Compostable		
	Renewable Resource Content		
Uses	Film		
	Laminates		
	Packaging		
	Stationary Supplies		
Forms	Film		
Films	Nominal Value	Unit	Test Method
Seal Initiation Temperature ¹ (19 µm)	80.0 to 200	°C	
Oxygen Transmission Rate (Wet) (23°C, 22 µm, 0.0% RH)	3.00	cm ³ /m ² /24 hr	ASTM F1927
Water Vapor Transmission ²	50	g/m ² /24 hr	ASTM E96
Film Gauge	22.2	µm	Internal Method
Yield (22.2 µm)	31.3	m ² /kg	Internal Method
Optimum Deckle Widths	1300		
NOTE			
1.	0.5s dwell, 0.069 MN/m ²		
2.	38°C, 90%RH		

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