

DESLON™ 66 DSC201FR

Polyamide 66

DESCO Co., Ltd.

Message:

Descriptions: DESLON™ DSC201FR is one of the brands which made by Polyamide 66 and unreinforced goods. It provides good flammability resistance(V-0, NON-HALOGEN TYPE) property.

Applications: DESLON™ DESLONTM DSC201FR is one of the most-used for good flammability, Non-halogen type goods and recorded at UL-94 V-0. It can applicant thermal property and flammability resistance goods. Such as Connectors, Connector housing, Terminal blocks of electronic and electric parts, etc.

General Information		
UL YellowCard	E251362-100061923	
Features	Thermal stability, good	
	Halogen-free	
	Flame retardancy	
Uses	Electrical/Electronic Applications	
	Connector	
	Shell	
Processing Method	Injection molding	
Flammability	Nominal Value	Test Method
Flame Rating	V-0	UL 94
Injection	Nominal Value	Unit
Drying Temperature	80.0 - 100	°C
Drying Time	3.0 - 4.0	hr
Suggested Max Moisture	< 0.20	%
Rear Temperature	250 - 260	°C
Middle Temperature	260 - 265	°C
Front Temperature	275 - 280	°C
Nozzle Temperature	260 - 265	°C
Processing (Melt) Temp	260 - 265	°C
Mold Temperature	60.0 - 80.0	°C
Injection instructions		

Speed: 40 to 60%Pressure 1st: 40 to 60%Pressure 2nd: 40 to 60Holding Pressure: 5 to 15%

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

