

HONES® PA66 T10

Polyamide 66

Guangdong Shunde Hones Polymer Material Co., Ltd.

Message:

Technology characteristics: Good fluidity, Impact resistance

General Information			
Features	Good Flow		
	Good Impact Resistance		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.10	g/cm ³	ASTM D792
Molding Shrinkage - Flow	1.4 to 1.8	%	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength	60.0	MPa	ASTM D638
Flexural Strength	91.0	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength	10	kJ/m ²	ISO 179
Charpy Unnotched Impact Strength	120	kJ/m ²	ISO 179
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	75.0	°C	ASTM D648
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+14	ohms·cm	ASTM D257
Dielectric Strength (2.00 mm)	30	kV/mm	ASTM D149
Dielectric Constant (1 MHz)	2.90		ASTM D150
Injection	Nominal Value	Unit	
Drying Temperature	130	°C	
Drying Time	4.0	hr	
Rear Temperature	220 to 265	°C	
Middle Temperature	220 to 265	°C	
Front Temperature	220 to 265	°C	

The information and data on this page are provided by manufacturers and document providers. SHANGHAI SUSHENG assumes no legal liability. It is strongly recommended to verify all technical data with material suppliers before final material selection.All rights belong to the original authors. If any infringement occurs, please contact us immediately.

Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

