Clariant Nylon 6/6 PA-111N40

Polyamide 66

Clariant Corporation

Message:

Clariant Nylon 6/6 PA-111N40 is a polyamide 66 (nylon 66) material, which contains 15% glass fiber reinforced materials and 25% mineral fillers. This product is available in North America and is processed by injection molding.
The main features of Clariant Nylon 6/6 PA-111N40 are:
flame retardant/rated flame
Flame Retardant
Low shrinkage
high strength
Good processability
Typical application areas include:
Wire and cable
marine applications
building applications
military applications
Automotive Industry

General Information	
Filler / Reinforcement	Glass fiber reinforced material, 15% filler by weight
	Mineral filler, 25% filler by weight
Features	Good dimensional stability
	Low warpage
	Rigidity, high
	High strength
	Antistatic property
	Workability, good
	Good corrosion resistance
	Good coloring
	Good chemical resistance
	Good toughness
	Low shrinkage
	Low or no water absorption
	Flame retardancy
Uses	Ship application
	Architectural application field
	Metal substitution
	Military application
	Application in Automobile Field
	Sporting goods
	Medical/nursing supplies

Agency Ratings	UL 94		
Forms	Particle		
Processing Method	Injection molding		
Physical	**Nominal Value**	**Unit**	**Test Method**
Specific Gravity	1.49	g/cm³	ASTM D792
Molding Shrinkage - Flow (3.18 mm)	0.35	%	ASTM D955
Water Absorption (24 hr)	0.70	%	ASTM D570
Hardness	**Nominal Value**	**Unit**	**Test Method**
Rockwell Hardness			ASTM D785
Class m	98		ASTM D785
Class r	120		ASTM D785
Mechanical	**Nominal Value**	**Unit**	**Test Method**
Tensile Strength	145	MPa	ASTM D638
Tensile Elongation (Break)	4.0	%	ASTM D638
Flexural Modulus	9650	MPa	ASTM D790
Flexural Strength	214	MPa	ASTM D790
Impact	**Nominal Value**	**Unit**	**Test Method**
Notched Izod Impact (3.18 mm)	48	J/m	ASTM D256
Thermal	**Nominal Value**	**Unit**	**Test Method**
Deflection Temperature Under Load			ASTM D648
0.45 MPa, not annealed	254	°C	ASTM D648
1.8 MPa, not annealed	239	°C	ASTM D648
CLTE - Flow	3.8E-5	cm/cm/°C	ASTM D696
Electrical	**Nominal Value**	**Unit**	**Test Method**
Volume Resistivity	1.0E+14	ohms·cm	ASTM D257
Dielectric Strength	19	kV/mm	ASTM D149
Flammability	**Nominal Value**	**Unit**	**Test Method**
Flame Rating	HB		UL 94
Injection	**Nominal Value**	**Unit**	
Drying Temperature	79.4	°C	
Drying Time	2.0 - 4.0	hr	
Suggested Max Moisture	0.20	%	
Rear Temperature	266 - 293	°C	
Middle Temperature	266 - 293	°C	
Front Temperature	266 - 293	°C	
Processing (Melt) Temp	266 - 288	°C	
Melt Temperature (Aim)	274	°C	
Mold Temperature	65.6 - 93.3	°C	
Injection Rate	Fast		
Back Pressure	0.345 - 0.689	MPa	
Screw Speed	20 - 100	rpm	

Cushion	3.18 - 6.35	mm

Injection instructions

Injection Pressure: Use minimum pressure to achieve 95% fill during the boost inj. pressure phase.Hold Pressure: 30% to 75% of injection pressure.Mold Temp. Target: 180°FScrew Speed Target: 75 RPM

Recommended distributors for this material

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